UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 10-Q

QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the Quarterly Period Ended October 3, 2021

Commission File Number 1-4949

CUMMINS INC.

(Exact name of registrant as specified in its charter)

Indiana (State of Incorporation)

35-0257090

(IRS Employer Identification No.)

500 Jackson Street Box 3005 Columbus, Indiana 47202-3005

(Address of principal executive offices)

Telephone (812) 377-5000

(Registrant's telephone number, including area code)

Securities registered pursuant to Section 12	(b) of the Act	:										
Title of each class		Trading symbol(s)		Name of each exchange	on which registered							
Common stock, \$2.50 par	value	CMI		New York Stock Exchange								
Indicate by check mark whether the registrate for such shorter period that the registrant w												
Indicate by check mark whether the registrant has submitted electronically every Interactive Data File required to be submitted pursuant to Rule 405 of Regulation S-T (§232.405 of this chapter) during the preceding 12 months (or for such shorter period that registrant was required to submit such files). Yes 🗵 No 🗆												
Indicate by check mark whether the registre definitions of "large accelerated filer," "acc												
Large Accelerated Filer	\times	Accelerated filer		Non-accelerated filer								
Smaller reporting company		Emerging growth company										
If an emerging growth company, indicate b standards provided pursuant to Section 13(•	<u> </u>	extended tran	sition period for complying with an	y new or revised financial accounting							
Indicate by check mark whether the registr	ant is a shell c	ompany (as defined in Rule 12b-2 of the	Exchange Act). Yes □ No ⊠								
As of October 3, 2021, there were 143,031,848 shares of common stock outstanding with a par value of \$2.50 per share.												

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PART I. FINANCIAL INFORMATION

ITEM 1. Condensed Consolidated Financial Statements

CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF NET INCOME (Unaudited)

(Chauditea)	Three mo	nthe on	hat	Nine months ended					
In millions, except per share amounts	 October 3, 2021		ember 27, 2020	 October 3, 2021	Sept	ember 27, 2020			
NET SALES (a) (Note 2)	\$ 5,968	\$	5,118	\$ 18,171	\$	13,981			
Cost of sales	4,554		3,769	13,793		10,448			
GROSS MARGIN	 1,414		1,349	4,378		3,533			
OPERATING EXPENSES AND INCOME									
Selling, general and administrative expenses	571		533	1,745		1,549			
Research, development and engineering expenses	266		224	802		651			
Equity, royalty and interest income from investees (Note 4)	94		98	397		342			
Other operating expense, net	(5)		(20)	(17)		(35)			
OPERATING INCOME	666		670	2,211		1,640			
Interest expense	28		25	85		71			
Other income, net	 37		41	111		134			
INCOME BEFORE INCOME TAXES	675		686	2,237		1,703			
Income tax expense (Note 5)	134		182	473		402			
CONSOLIDATED NET INCOME	541		504	1,764		1,301			
Less: Net income attributable to noncontrolling interests	 7		3	27		13			
NET INCOME ATTRIBUTABLE TO CUMMINS INC.	\$ 534	\$	501	\$ 1,737	\$	1,288			
EARNINGS PER COMMON SHARE ATTRIBUTABLE TO CUMMINS INC.									
Basic	\$ 3.72	\$	3.39	\$ 11.96	\$	8.69			
Diluted	\$ 3.69	\$	3.36	\$ 11.86	\$	8.65			
WEIGHTED-AVERAGE COMMON SHARES OUTSTANDING									
Basic	143.5		147.9	145.2		148.3			
Dilutive effect of stock compensation awards	1.2		1.0	1.3		0.6			
Diluted	144.7		148.9	146.5		148.9			

⁽a) Includes sales to nonconsolidated equity investees of \$385 million and \$1,286 million for the three and nine months ended October 3, 2021, compared with \$311 million and \$906 million for the comparable periods in 2020.

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CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME (Unaudited)

, ,	Thre	e moi	iths ended	Nine months ended				
In millions	October 3, 2021		September 27, 2020	October 3, 2021		Sep	otember 27, 2020	
CONSOLIDATED NET INCOME	\$ 5	541	\$ 504	\$	1,764	\$	1,301	
Other comprehensive income (loss), net of tax (Note 12)								
Change in pension and other postretirement defined benefit plans		17	16		63		34	
Foreign currency translation adjustments		_	111		(34)		(62)	
Unrealized gain (loss) on derivatives		3	18		37		(63)	
Total other comprehensive income (loss), net of tax		20	145		66		(91)	
COMPREHENSIVE INCOME	5	61	649		1,830		1,210	
Less: Comprehensive income attributable to noncontrolling interests		9	13		22		1	
COMPREHENSIVE INCOME ATTRIBUTABLE TO CUMMINS INC.	\$ 5	552	\$ 636	\$	1,808	\$	1,209	

 $\label{thm:companying} \textit{The accompanying notes are an integral part of the Condensed Consolidated Financial Statements}.$

CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED BALANCE SHEETS (Unaudited)

millions, except par value		ober 3, 2021	December 31, 2020	
ASSETS				
Current assets				
Cash and cash equivalents	\$	2,588 \$	3,401	
Marketable securities (Note 6)		430	461	
Total cash, cash equivalents and marketable securities		3,018	3,862	
Accounts and notes receivable, net				
Trade and other		3,752	3,440	
Nonconsolidated equity investees		400	380	
Inventories (Note 7)		4,322	3,425	
Prepaid expenses and other current assets		828	790	
Total current assets		12,320	11,897	
Long-term assets			·	
Property, plant and equipment		9,156	9,011	
Accumulated depreciation		(4,971)	(4,756)	
Property, plant and equipment, net		4,185	4,255	
Investments and advances related to equity method investees (Note 4)		1,543	1,441	
Goodwill		1,289	1,293	
Other intangible assets, net		921	963	
Pension assets (Note 3)		1,100	1,042	
Other assets (Note 8)		1,705	1,733	
	<u>\$</u>	23,063 \$	22,624	
Total assets	3	23,003 \$	22,024	
LIABILITIES				
Current liabilities				
Accounts payable (principally trade)	\$	3,210 \$	2,820	
Loans payable (Note 9)	•	85	169	
Commercial paper (Note 9)		200	323	
Accrued compensation, benefits and retirement costs		626	484	
Current portion of accrued product warranty (Note 10)		694	674	
Current portion of deferred revenue (Note 2)		806	691	
Other accrued expenses (Note 8)		1,185	1,112	
Current maturities of long-term debt (Note 9)		55	62	
Total current liabilities		6,861	6,335	
Long-term liabilities		0,001	0,555	
		3,602	3,610	
Long-term debt (Note 9)		623	630	
Pensions and other postretirement benefits (Note 3) Accrued product warranty (Note 10)		703	672	
Deferred revenue (Note 2)		836	840	
Other liabilities (Note 8)	<u> </u>	1,435	1,548	
Total liabilities	\$	14,060 \$	13,635	
Commitments and contingencies (Note 11)				
EQUITY Comming Inc. abandaldon' agrit;				
Cummins Inc. shareholders' equity	an a	2.412 0	2.404	
Common stock, \$2.50 par value, 500 shares authorized, 222.5 and 222.4 shares issued	\$	2,412 \$	2,404	
Retained earnings		16,555	15,419	
Treasury stock, at cost, 79.4 and 74.8 shares		(8,974)	(7,779)	
Accumulated other comprehensive loss (Note 12)		(1,911)	(1,982)	
Total Cummins Inc. shareholders' equity		8,082	8,062	
Noncontrolling interests		921	927	
Total equity	\$	9,003 \$		
Total liabilities and equity	\$	23,063 \$	22,624	

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CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF CASH FLOWS (Unaudited)

	Nine mon	ths ended
In millions	October 3, 2021	September 27, 2020
CASH FLOWS FROM OPERATING ACTIVITIES		
Consolidated net income	\$ 1,764	\$ 1,301
Adjustments to reconcile consolidated net income to net cash provided by operating activities		
Depreciation and amortization	497	499
Deferred income taxes	44	(7
Equity in income of investees, net of dividends	(150)	(136
Pension and OPEB expense (Note 3)	62	81
Pension contributions and OPEB payments (Note 3)	(86)	(102
Share-based compensation expense	25	22
Restructuring payments	(1)	(100
Loss (gain) on corporate owned life insurance	11	(50
Foreign currency remeasurement and transaction exposure	27	(7
Changes in current assets and liabilities		
Accounts and notes receivable	(353)	47
Inventories	(919)	(50
Other current assets	(45)	73
Accounts payable	416	109
Accrued expenses	435	(236
Changes in other liabilities	(59)	208
Other, net	(144)	(72
Net cash provided by operating activities	1,524	1,580
CASH FLOWS FROM INVESTING ACTIVITIES		
Capital expenditures	(362)	(268
Investments in internal use software	(36)	(33
Proceeds from sale of land	20	_
Investments in and advances to equity investees	3	(30
Investments in marketable securities—acquisitions	(569)	(422
Investments in marketable securities—liquidations (Note 6)	602	408
Cash flows from derivatives not designated as hedges	19	(15
Other, net	45	23
Net cash used in investing activities	(278)	(337
CASH FLOWS FROM FINANCING ACTIVITIES		
Proceeds from borrowings	35	1,999
Net payments of commercial paper	(123)	(344
Payments on borrowings and finance lease obligations	(57)	(41
Net (payments) borrowings under short-term credit agreements	(93)	(
Distributions to noncontrolling interests	(28)	(26
Dividend payments on common stock	(601)	(582
Repurchases of common stock	(1,228)	(550
Proceeds from issuing common stock	27	78
Other, net	(11)	24
Net cash (used in) provided by financing activities	(2,079)	564
EFFECT OF EXCHANGE RATE CHANGES ON CASH AND CASH EQUIVALENTS	20	3
Net (decrease) increase in cash and cash equivalents	(813)	1.838
Cash and cash equivalents at beginning of year	3,401	1,129
•	\$ 2,588	\$ 2,967
CASH AND CASH EQUIVALENTS AT END OF PERIOD	\$ 2,588	s 2,90

The accompanying notes are an integral part of the Condensed Consolidated Financial Statements.

CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY (Unaudited)

Three months ended Common Stock Held in Trust Accumulated Other Comprehensive Loss Total Additional Cummins Inc. Noncontrolling Interests Retained Common Paid-in Capital Treasury Shareholders' Total In millions, except per share amounts Earnings Stock Equity Equity **BALANCE AT JULY 4, 2021** 1,849 **\$ 16,228 \$ (8,838)** 556 (1,929) \$ 7,866 927 \$ 8,793 Net income 534 534 7 541 Other comprehensive income, net of tax (Note 12) 18 2 20 (138) (138)Repurchases of common stock (138)Cash dividends on common stock, \$1.45 per share (207) (207) (207) Distributions to noncontrolling interests (15)(15)Share-based awards 1 1 8 Other shareholder transactions 7 8 556 1,856 \$ 16,555 \$ (8,974) \$ (1,911) \$ 8,082 921 \$ 9,003 **BALANCE AT OCTOBER 3, 2021** 7,192 **BALANCE AT JUNE 28, 2020** \$ 14,811 \$ (7,729) \$ (1) \$ (2,242) \$ 938 \$ 8,130 556 \$ 1,797 Net income 501 501 3 504 10 Other comprehensive income, net of tax (Note 12) 135 135 145 5 1 Employee benefits trust activity 6 6 (194)Cash dividends on common stock, \$1.311 per share (194)(194)Distributions to noncontrolling interests (13)(13)Share-based awards 13 33 46 46 Other shareholder transactions 3 17 14 14 **BALANCE AT SEPTEMBER 27, 2020** 1,829 \$ 15,118 \$ (7,696) (2,107)7,700 941 \$ 8,641

The accompanying notes are an integral part of the Condensed Consolidated Financial Statements.

CUMMINS INC. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF CHANGES IN EQUITY (Unaudited)

	Nine months ended														
In millions, except per share amounts		ommon Stock	P	ditional aid-in apital	Retained Earnings	Treasury Stock	H	ommon Stock Ield in Frust		Accumulated Other comprehensive Loss	Sha	Total nmins Inc. reholders' Equity	controlling nterests		Total Equity
BALANCE AT DECEMBER 31, 2020	\$	556	\$	1,848	\$ 15,419	\$ (7,779)	\$	_	\$	(1,982)	\$	8,062	\$ 927	\$	8,989
Net income					1,737							1,737	27		1,764
Other comprehensive income (loss), net of tax (Note 12)										71		71	(5)		66
Issuance of common stock				1								1	_		1
Repurchases of common stock						(1,228)						(1,228)	_		(1,228)
Cash dividends on common stock, \$4.15 per share					(601)							(601)	_		(601)
Distributions to noncontrolling interests												_	(28)		(28)
Share-based awards				(4)		31						27	_		27
Other shareholder transactions				11		2						13	_		13
BALANCE AT OCTOBER 3, 2021	\$	556	\$	1,856	\$ 16,555	\$ (8,974)	\$		\$	(1,911)	\$	8,082	\$ 921	\$	9,003
									_						
BALANCE AT DECEMBER 31, 2019	\$	556	\$	1,790	\$ 14,416	\$ (7,225)	\$	(2)	\$	(2,028)	\$	7,507	\$ 958	\$	8,465
Adoption of new accounting standards					(4)							(4)	_		(4)
Net income					1,288							1,288	13		1,301
Other comprehensive loss, net of tax (Note 12)										(79)		(79)	(12)		(91)
Issuance of common stock				10								10	_		10
Employee benefits trust activity				27				2				29	_		29
Repurchases of common stock						(550)						(550)	_		(550)
Cash dividends on common stock, \$3.933 per share					(582)							(582)	_		(582)
Distributions to noncontrolling interests												_	(26)		(26)
Share-based awards				(1)		79						78	_		78
Other shareholder transactions				3								3	8		11
BALANCE AT SEPTEMBER 27, 2020	\$	556	\$	1,829	\$ 15,118	\$ (7,696)	\$	_	\$	(2,107)	\$	7,700	\$ 941	\$	8,641

The accompanying notes are an integral part of the Condensed Consolidated Financial Statements.

CUMMINS INC. AND SUBSIDIARIES NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (Unaudited)

NOTE 1. NATURE OF OPERATIONS AND BASIS OF PRESENTATION

Overview

Cummins Inc. ("Cummins," "we," "our" or "us") was founded in 1919 as Cummins Engine Company, a corporation in Columbus, Indiana, and one of the first diesel engine manufacturers. In 2001, we changed our name to Cummins Inc. We are a global power leader that designs, manufactures, distributes and services diesel, natural gas, electric and hybrid powertrains and powertrain-related components including filtration, aftertreatment, turbochargers, fuel systems, controls systems, air handling systems, automated transmissions, electric power generation systems, batteries, electrified power systems, hydrogen production and fuel cell products. We sell our products to original equipment manufacturers (OEMs), distributors, dealers and other customers worldwide. We serve our customers through a network of over 500 wholly-owned, joint venture and independent distributor locations and over 9,000 Cummins certified dealer locations with service to approximately 190 countries and territories.

Interim Condensed Financial Statements

The unaudited Condensed Consolidated Financial Statements reflect all adjustments which, in the opinion of management, are necessary for a fair statement of the results of operations, financial position and cash flows. All such adjustments are of a normal recurring nature. The Condensed Consolidated Financial Statements were prepared in accordance with accounting principles in the United States of America (GAAP) pursuant to the rules and regulations of the Securities and Exchange Commission (SEC) for interim financial information. Certain information and footnote disclosures normally included in annual financial statements were condensed or omitted as permitted by such rules and regulations.

These interim condensed financial statements should be read in conjunction with the Consolidated Financial Statements included in our Annual Report on Form 10-K for the year ended December 31, 2020. Our interim period financial results for the three and nine month periods presented are not necessarily indicative of results to be expected for any other interim period or for the entire year. The year-end Condensed Consolidated Balance Sheet data was derived from audited financial statements, but does not include all required annual disclosures.

Reclassifications

Certain amounts for prior year periods were reclassified to conform to the current year presentation.

Use of Estimates in Preparation of Financial Statements

Preparation of financial statements requires management to make estimates and assumptions that affect reported amounts presented and disclosed in ouCondensed Consolidated Financial Statements. Significant estimates and assumptions in these Condensed Consolidated Financial Statements require the exercise of judgment. Due to the inherent uncertainty involved in making estimates, actual results reported in future periods may be different from these estimates.

Reporting Period

Our reporting period usually ends on the Sunday closest to the last day of the quarterly calendar period. The third quarters of 2021 and 2020 ended on October 3 and September 27, respectively. Our fiscal year ends on December 31, regardless of the day of the week on which December 31 falls.

Weighted-Average Diluted Shares Outstanding

The weighted-average diluted common shares outstanding exclude the anti-dilutive effect of certain stock options. The options excluded from diluted earnings per share were as follows:

	Three mor	nths ended	Nine mon	ths ended
	October 3, 2021	September 27, 2020	October 3, 2021	September 27, 2020
Options excluded	7,813	2,405	4,577	858,651

NOTE 2. REVENUE FROM CONTRACTS WITH CUSTOMERS

Long-term Contracts

The majority of our contracts are for a period of less than one year. We have certain long-term maintenance agreements, construction contracts and extended warranty coverage arrangements that span a period in excess of one year. The aggregate amount of the transaction price for long-term maintenance agreements and construction contracts allocated to performance obligations that were not satisfied as of October 3, 2021, was \$774 million. We expect to recognize the related revenue of \$134 million over the next 12 months and \$640 million over periods up to 10 years. See Note 10, "PRODUCT WARRANTY LIABILITY," for additional disclosures on extended warranty coverage arrangements. Our other contracts generally are for a duration of less than one year, include payment terms that correspond to the timing of costs incurred when providing goods and services to our customers or represent sales-based royalties.

Deferred and Unbilled Revenue

The following is a summary of our unbilled and deferred revenue and related activity:

In millions	•	October 3, 2021	I	December 31, 2020
Unbilled revenue	\$	104	\$	114
Deferred revenue primarily extended warranty		1.642		1 531

We recognized revenue of \$130 million and \$410 million for the three and nine months ended October 3, 2021, compared with \$4 million and \$290 million for the comparable periods in 2020, that was included in the deferred revenue balance at the beginning of each year. We did not record any impairment losses on our unbilled revenues during the three and nine months ended October 3, 2021 or September 27, 2020.

Disaggregation of Revenue

Consolidated Revenue

The table below presents our consolidated sales by geographic area. Net sales attributed to geographic areas were based on the location of the customer.

	Three mo	onths	Nine months ended				
In millions	 October 3, 2021		September 27, 2020		October 3, 2021		September 27, 2020
United States	\$ 3,177	\$	2,805	\$	9,500	\$	7,522
China	679		705		2,468		2,037
India	294		166		841		406
Other international	1,818		1,442		5,362		4,016
Total net sales	\$ 5,968	\$	5,118	\$	18,171	\$	13,981

Segment Revenue

Engine segment external sales by market were as follows:

	Three m	onths e	Nine months ended				
In millions	October 3, 2021		September 27, 2020		October 3, 2021		September 27, 2020
Heavy-duty truck	\$ 662	\$	486	\$	1,941	\$	1,226
Medium-duty truck and bus	501		389		1,461		1,177
Light-duty automotive	 492		502		1,432		975
Total on-highway	1,655		1,377		4,834		3,378
Off-highway	 306		240		942		755
Total sales	\$ 1,961	\$	1,617	\$	5,776	\$	4,133

Distribution segment external sales by region were as follows:

		Three mo	onths ended	Nine months ended				
In millions		October 3, 2021	Sep	September 27, 2020		October 3, 2021		September 27, 2020
North America	\$	1,237	\$	1,126	\$	3,631	\$	3,409
Asia Pacific		236		195		675		577
Europe		143		153		467		424
Russia		86		41		209		126
China		80		74		239		242
Africa and Middle East		74		47		197		136
India		48		42		138		101
Latin America		48		37		136		108
Total sales	\$	1,952	\$	1,715	\$	5,692	\$	5,123

Distribution segment external sales by product line were as follows:

		Three mo	nths e	nded	Nine months ended						
In millions	October 3, 2021			September 27, 2020	October 3, 2021			September 27, 2020			
Parts	\$	796	\$	719	\$	2,313	\$	2,155			
Power generation		437		415		1,305		1,166			
Engines		376		278		1,058		876			
Service		343		303		1,016		926			
Total sales	\$	1,952	\$	1,715	\$	5,692	\$	5,123			

Components segment external sales by business were as follows:

	Three mo	nths	ended	Nine months ended					
In millions	October 3, 2021		September 27, 2020		October 3, 2021		September 27, 2020		
Emission solutions	\$ 699	\$	612	\$	2,466	\$	1,576		
Filtration	288		260		892		715		
Turbo technologies	177		163		609		463		
Automated transmissions	112		90		374		215		
Electronics and fuel systems	71		76		286		223		
Total sales	\$ 1,347	\$	1,201	\$	4,627	\$	3,192		

Power Systems segment external sales by product line were as follows:

	Three me	onths e	ended	Nine months ended						
In millions	October 3, 2021	September 27, 2020		October 3, 2021		September 27, 2020				
Power generation	\$ 395	\$	334	\$	1,127	\$	827			
Industrial	209		167		621		477			
Generator technologies	84		66		251		191			
Total sales	\$ 688	\$	567	\$	1,999	\$	1,495			

NOTE 3. PENSIONS AND OTHER POSTRETIREMENT BENEFITS

We sponsor funded and unfunded domestic and foreign defined benefit pension and other postretirement benefit (OPEB) plans. Contributions to these plans were as follows:

		Three mo	nth	s ended	Nine months ended					
In millions	•	October 3, 2021		September 27, 2020		October 3, 2021		September 27, 2020		
Defined benefit pension contributions	\$	13	\$	11	\$	67	\$	77		
OPEB payments, net		5		9		19		25		
Defined contribution pension plans		20		18		72		70		

During the remainder of 2021, we anticipate making \$6 million in additional defined benefit pension contributions in the U.K. and \$4 million in contributions to our U.S. non-qualified benefit plans. These contributions may be made from trusts or company funds either to increase pension assets or to make direct benefit payments to plan participants. We expect our 2021 annual net periodic pension cost to approximate \$79 million.

The components of net periodic pension and OPEB costs under our plans were as follows:

				re	115101	1					
	· <u></u>	U.S.	. Plans	OPEB							
						Three m	onths e	nded			
In millions		ober 3, 2021	Sept	tember 27, 2020		October 3, 2021	Se	ptember 27, 2020	October 3, 2021	Sep	otember 27, 2020
Service cost	\$	35	\$	33	\$	8	\$	8	\$ 	\$	_
Interest cost		20		24		8		8	1		2
Expected return on plan assets		(49)		(49)		(22)		(19)	_		_
Amortization of prior service cost		_		_		1		1	_		_
Recognized net actuarial loss		11		10		8		9	_		_
Net periodic benefit cost	\$	17	\$	18	\$	3	\$	7	\$ 1	\$	2

			Pe							
	 U.S	. Plai	ns	U.K	. Plai	18	OPEB			
				Nine m	onths	ended				
In millions	 October 3, 2021	September 27, 2020	October 3, 2021	September 27 2020						
Service cost	\$ 105	\$	100	\$ 25	\$	22	\$ 	\$	_	
Interest cost	59		71	23		26	3		5	
Expected return on plan assets	(149)		(146)	(65)		(56)	_		_	
Amortization of prior service cost	_		1	2		2	_		_	
Recognized net actuarial loss	35		30	24		26	_		_	
Net periodic benefit cost	\$ 50	\$	56	\$ 9	\$	20	\$ 3	\$	5	

NOTE 4. EQUITY, ROYALTY AND INTEREST INCOME FROM INVESTEES

Equity, royalty and interest income from investees included in our Condensed Consolidated Statements of Net Income for the reporting periods was as follows:

		Three mo	onths e	nded	Nine months ended					
In millions		ober 3, 021	S	eptember 27, 2020	(October 3, 2021	Sej	otember 27, 2020		
Manufacturing entities	·			_						
Beijing Foton Cummins Engine Co., Ltd.	\$	23	\$	30	\$	108	\$	81		
Dongfeng Cummins Engine Company, Ltd.		11		20		63		54		
Chongqing Cummins Engine Company, Ltd.		8		7		28		27		
All other manufacturers		27		22 (1)		117		100 (1)(2)		
Distribution entities										
Komatsu Cummins Chile, Ltda.		8		6		23		23		
All other distributors		2		1		6		1		
Cummins share of net income		79		86		345		286		
Royalty and interest income		15		12		52		56		
Equity, royalty and interest income from investees	\$	94	\$	98	\$	397	\$	342		

⁽¹⁾ Includes impairment charges of \$10 million and \$13 million for the three and nine months ended September 27, 2020, respectively, for a joint venture in the Power Systems segment.

NOTE 5. INCOME TAXES

Our effective tax rates for the three and nine months ended October 3, 2021, were19.9 percent and 21.1 percent, respectively. Our effective tax rates for the three and nine months ended September 27, 2020, were 26.5 percent and 23.6 percent, respectively.

The three months ended October 3, 2021, contained favorable discrete items of \$11 million, primarily due to a \$16 million favorable release of tax reserves associated with the settlement of tax positions, partially offset by \$5 million of unfavorable return to provision adjustments.

The nine months ended October 3, 2021, contained favorable discrete items of \$\mathbb{S}\$ million, primarily due to an \$\mathbb{1}8\$ million favorable release of tax reserves associated with the settlement of tax positions, partially offset by \$\mathbb{1}0\$ million of unfavorable statutory changes in tax rates, mostly in the U.K.

The three months ended September 27, 2020, contained unfavorable discrete items of \$1 million, primarily due to \$17 million of changes in tax reserves, \$8 million of provision to return adjustments relating to tax returns filed for 2019 and \$6 million of net other discrete items.

The nine months ended September 27, 2020, contained \$\text{27}\$ million of unfavorable net discrete tax items, primarily due to \$\text{\$4}\$ million of unfavorable changes in tax reserves and \$\text{\$8}\$ million of provision to return adjustments, partially offset by \$\text{\$1}\$5 million of favorable tax changes due to the India Tax Law Change passed in March of 2020. See Note 4, "INCOME TAXES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K for additional information on India Tax Law Changes.

⁽²⁾ Includes \$37 million in favorable adjustments related to tax changes within India's 2020-2021 Union Budget of India (India Tax Law Change) passed in March 2020.

NOTE 6. MARKETABLE SECURITIES

A summary of marketable securities, all of which were classified as current, was as follows:

	October 3, 2021								December 31, 2020							
In millions		Cost		Cost		Gross unrealized gains/(losses) ⁽¹⁾	Estimated fair value		Cost		Gross unrealized gains/(losses) ⁽¹⁾			Estimated fair value		
Equity securities																
Debt mutual funds	\$	196	\$	2	\$	198	\$	267	\$	5	\$	272				
Certificates of deposit		200		_		200		164		_		164				
Equity mutual funds		22		9		31		19		5		24				
Debt securities		1		_		1		1		_		1				
Total marketable securities	\$	419	\$	11	\$	430	\$	451	\$	10	\$	461				

⁽¹⁾ Unrealized gains and losses for debt securities are recorded in other comprehensive income while unrealized gains and losses for equity securities are recorded in "Other income, net" in our Condensed Consolidated Statements of Net Income.

All debt securities are classified as available-for-sale. All marketable securities presented use a Level 2 fair value measure. The fair value of Level 2 securities is estimated using actively quoted prices for similar instruments from brokers and observable inputs where available, including market transactions and third-party pricing services, or net asset values provided to investors. We do not currently have any Level 3 securities, and there were no transfers between Level 2 or 3 during the nine months ended October 3, 2021, or the year ended December 31, 2020.

A description of the valuation techniques and inputs used for our Level 2 fair value measures is as follows:

- Debt mutual funds The fair value measures for the vast majority of these investments are the daily net asset values published on a regulated governmental website. Daily quoted prices are available from the issuing brokerage and are used on a test basis to corroborate this Level 2 input measure.
- Certificates of deposit These investments provide us with a contractual rate of return and generally range in maturity fromthree months to five years. The counterparties to these investments are reputable financial institutions with investment grade credit ratings. Since these instruments are not tradable and must be settled directly by us with the respective financial institution, our fair value measure is the financial institution's month-end statement.
- Equity mutual funds The fair value measures for these investments are the net asset values published by the issuing brokerage. Daily quoted prices are available from reputable third-party pricing services and are used on a test basis to corroborate this Level 2 input measure.
- Debt securities The fair value measures for these securities are broker quotes received from reputable firms. These securities are infrequently traded on a national exchange and these values are used on a test basis to corroborate our Level 2 input measure.

The proceeds from sales and maturities of marketable securities were as follows:

	Nine mo	nths ende	d
In millions	ober 3, 2021		ember 27, 2020
Proceeds from sales of marketable securities	\$ 428	\$	283
Proceeds from maturities of marketable securities	174		125
Investments in marketable securities - liquidations	\$ 602	\$	408

NOTE 7. INVENTORIES

Inventories are stated at the lower of cost or net realizable value. Inventories included the following:

In millions		ober 3, 021	December 31, 2020
Finished products	<u>\$</u>	2,494 \$	2,216
Work-in-process and raw materials		1,998	1,346
Inventories at FIFO cost		4,492	3,562
Excess of FIFO over LIFO		(170)	(137)
Total inventories	\$	4,322 \$	3,425

NOTE 8. SUPPLEMENTAL BALANCE SHEET DATA

Other assets included the following:

In millions	ober 3, 021	December 31, 2020
Corporate owned life insurance	\$ 482 \$	508
Operating lease assets	455	438
Deferred income taxes	411	479
Other	357	308
Other assets	\$ 1,705 \$	1,733

Other accrued expenses included the following:

In millions	October 3, 2021		December 31, 2020	
Marketing accruals	\$	290	\$	242
Other taxes payable		268		256
Current portion of operating lease liabilities		127		128
Income taxes payable		92		82
Other		408		404
Other accrued expenses	\$	1,185	\$	1,112

Other liabilities included the following:

In millions	October 3, 2021	Dec	ember 31, 2020
Operating lease liabilities	\$ 327	\$	325
Deferred income taxes	327		325
One-time transition tax	255		289
Accrued compensation	201		203
Mark-to-market valuation on interest rate locks	5		41
Other long-term liabilities	320		365
Other liabilities	\$ 1,435	\$	1,548

NOTE 9. DEBT

Loans Payable and Commercial Paper

Loans payable, commercial paper and the related weighted-average interest rates were as follows:

In millions	ober 3, 2021	De	cember 31, 2020
Loans payable (1)	\$ 85	\$	169
Commercial paper	200 (2)		323 (3)

⁽¹⁾ Loans payable consist primarily of notes payable to various domestic and international financial institutions. It is not practicable to aggregate these notes and calculate a quarterly weighted-average interest rate.

We can issue up to \$3.5 billion of unsecured, short-term promissory notes (commercial paper) pursuant to the Board of Directors (the Board) authorized commercial paper programs. The programs facilitate the private placement of unsecured short-term debt through third-party brokers. We intend to use the net proceeds from the commercial paper borrowings for general corporate purposes.

Revolving Credit Facilities

On August 18, 2021, we entered into an amended and restated5-year revolving credit agreement with a syndicate of lenders. The amended and restated credit agreement provides us with a \$2 billion senior unsecured revolving credit facility until August 18, 2026. This credit agreement replaces the prior \$2 billion 5-year credit agreement that would have matured on August 22, 2023. Amounts payable under our revolving credit facility will rank pro rata with all of our unsecured, unsubordinated indebtedness. Up to \$300 million under this credit facility is available for swingline loans. Based on our current long-term debt ratings, the applicable margin onLIBOR rate loans was 0.75 percent per annum as of October 3, 2021. Advances under the facility may be prepaid without premium or penalty, subject to customary breakage costs.

On August 18, 2021, we entered into an amended and restated 364-day credit agreement that allows us to borrow up to \$1.5 billion of unsecured funds at any time prior to August 17, 2022. This credit agreement amended and restated the prior \$1.5 billion 364-day credit facility that matured on August 18, 2021.

Both credit agreements include various covenants, including, among others, maintaining a net debt to total capital ratio of no more than 0.65 to 1.0. At October 3, 2021, we were in compliance with these covenants. These revolving credit facilities are maintained primarily to provide backup liquidity for our commercial paper borrowings and for general corporate purposes. We intend to maintain credit facilities at the current or higher aggregate amounts by renewing or replacing these facilities at or before expiration. There were no outstanding borrowings under these facilities at October 3, 2021 and December 31, 2020.

At October 3, 2021, the \$200 million of outstanding commercial paper effectively reduced the \$3.5 billion of revolving credit capacity to \$3.3 billion.

At October 3, 2021, we also had an additional \$268 million available for borrowings under our international and other domestic credit facilities.

⁽²⁾ The weighted-average interest rate, inclusive of all brokerage fees, was 0.14 percent at October 3, 2021 and included \$ 200 million of borrowings under the U.S. program.

⁽³⁾ The weighted-average interest rate, inclusive of all brokerage fees, was negative 0.01 percent at December 31, 2020 and included \$123 million of borrowings under the Europe program that were negative 0.34 percent and \$200 million of borrowings under the U.S. program at 0.19 percent.

Long-term Debt

A summary of long-term debt was as follows:

In millions	Interest Rate	October 3, 2021	1	December 31, 2020
Long-term debt				
Senior notes, due 2023	3.65%	\$ 500	\$	500
Senior notes, due 2025 ⁽¹⁾	0.75%	500		500
Debentures, due 2027	6.75%	58		58
Debentures, due 2028	7.125%	250		250
Senior notes, due 2030	1.50%	850		850
Senior notes, due 2043	4.875%	500		500
Senior notes, due 2050	2.60%	650		650
Debentures, due 2098 ⁽²⁾	5.65%	165		165
Other debt		124		132
Unamortized discount and deferred issuance costs		(68)		(72)
Fair value adjustments due to hedge on indebtedness		39		48
Finance leases		89		91
Total long-term debt		3,657		3,672
Less: Current maturities of long-term debt		55		62
Long-term debt		\$ 3,602	\$	3,610

⁽¹⁾ In the third quarter of 2021, we entered into a series of interest rate swaps to effectively convert from a fixed rate to floating rate. See "Interest Rate Risk" below for additional information.

Principal payments required on long-term debt during the next five years are as follows:

In millions	20	21	2022	2023	2024			2025
Principal payments	\$	16	\$ 58	\$ 536	\$	31	\$	507

Interest Rate Risk

In the third quarter of 2021, we entered into a series of interest rate swaps to effectively convert \$400 million of our August 2020, \$500 million senior notes, due in 2025, from a fixed rate of 0.75 percent to a floating rate equal toLIBOR plus a spread. The swaps were designated, and will be accounted for, as fair value hedges. The gain or loss on these derivative instruments, as well as the offsetting gain or loss on the hedged item attributable to the hedged risk, are recognized in current income as "Interest expense." The net swap settlements that accrue each period are also reported in the *Condensed Consolidated Financial Statements* as "Interest expense." The loss on the interest rate swaps was less than \$1 million and the offsetting gain on borrowing was less than \$1 million for the three and nine month periods ended October 3, 2021.

We have interest rate lock agreements to reduce the variability of the cash flows of the interest payments on a total of \$00 million of fixed rate debt forecast to be issued in 2023 to replace our senior notes at maturity.

The following table summarizes the gains and (losses), net of tax, recognized in "Other comprehensive income":

In millions	Three me	onths ended	Nine months ended						
Type of Swap	October 3, 2021	September 27, 2020	October 3, 2021	September 27, 2020					
Interest rate locks	<u> </u>	\$ 17	\$ 28	\$ (52)					

⁽²⁾ The effective interest rate is 7.48%.

Fair Value of Debt

Based on borrowing rates currently available to us for bank loans with similar terms and average maturities, considering our risk premium, the fair values and carrying values of total debt, including current maturities, were as follows:

In millions	October 3, 2021	December 31, 2020
Fair value of total debt ⁽¹⁾	\$ 4,285	\$ 4,665
Carrying value of total debt	3,942	4,164

⁽¹⁾ The fair value of debt is derived from Level 2 input measures.

NOTE 10. PRODUCT WARRANTY LIABILITY

A tabular reconciliation of the product warranty liability, including the deferred revenue related to our extended warranty coverage and accrued product campaigns, was as follows:

		Nine mo	nths (ended
In millions	O	ctober 3, 2021		September 27, 2020
Balance, beginning of year	\$	2,307	\$	2,389
Provision for base warranties issued		431		277
Deferred revenue on extended warranty contracts sold		210		172
Provision for product campaigns issued		162		27
Payments made during period		(409)		(424)
Amortization of deferred revenue on extended warranty contracts		(191)		(169)
Changes in estimates for pre-existing product warranties		(131)		(41)
Foreign currency translation and other		(4)		(6)
Balance, end of period	\$	2,375	\$	2,225

We recognized supplier recoveries of \$88 million and \$97 million for the three and nine months ended October 3, 2021, compared with \$5 million and \$16 million for the comparable periods in 2020.

Warranty related deferred revenues and warranty liabilities on our Condensed Consolidated Balance Sheets were as follows:

In millions	October 3, December 31, 2021 2020			Balance Sheet Location	
Deferred revenue related to extended coverage programs					
Current portion	\$	283	\$	261	Current portion of deferred revenue
Long-term portion		695		700	Deferred revenue
Total	\$	978	\$	961	
Product warranty					
Current portion	\$	694	\$	674	Current portion of accrued product warranty
Long-term portion		703		672	Accrued product warranty
Total	\$	1,397	\$	1,346	
Total warranty accrual	\$	2,375	\$	2,307	

Engine System Campaign Accrual

During 2017, the California Air Resources Board (CARB) and the U.S. Environmental Protection Agency (EPA) selected certain of our pre-2013 model year engine systems for additional emissions testing. Some of these engine systems failed CARB and EPA tests as a result of degradation of an aftertreatment component. In the second quarter of 2018, we reached agreement with the CARB and EPA regarding our plans to address the affected populations. From the fourth quarter of 2017 through the second quarter of 2018, we recorded charges for the expected costs of field campaigns to repair these engine systems.

The campaigns launched in the third quarter of 2018 are being completed in phases across the affected population. The total engine system campaign charge, excluding supplier recoveries, was \$410 million. In the fourth quarter of 2020, we recorded an additional \$20 million charge related to this campaign, as a change in estimate, to bring the total campaign, excluding supplier recoveries, to \$430 million. At October 3, 2021, the remaining accrual balance was \$94 million.

NOTE 11. COMMITMENTS AND CONTINGENCIES

Legal Proceedings

We are subject to numerous lawsuits and claims arising out of the ordinary course of our business, including actions related to product liability; personal injury; the use and performance of our products; warranty matters; product recalls; patent, trademark or other intellectual property infringement; contractual liability; the conduct of our business; tax reporting in foreign jurisdictions; distributor termination; workplace safety; and environmental matters. We also have been identified as a potentially responsible party at multiple waste disposal sites under U.S. federal and related state environmental statutes and regulations and may have joint and several liability for any investigation and remediation costs incurred with respect to such sites. We have denied liability with respect to many of these lawsuits, claims and proceedings and are vigorously defending such lawsuits, claims and proceedings. We carry various forms of commercial, property and casualty, product liability and other forms of insurance; however, such insurance may not be applicable or adequate to cover the costs associated with a judgment against us with respect to these lawsuits, claims and proceedings. We do not believe that these lawsuits are material individually or in the aggregate. While we believe we have also established adequate accruals for our expected future liability with respect to pending lawsuits, claims and proceedings, where the nature and extent of any such liability can be reasonably estimated based upon then presently available information, there can be no assurance that the final resolution of any existing or future lawsuits, claims or proceedings will not have a material adverse effect on our business, results of operations, financial condition or cash flows.

We conduct significant business operations in Brazil that are subject to the Brazilian federal, state and local labor, social security, tax and customs laws. While we believe we comply with such laws, they are complex, subject to varying interpretations and we are often engaged in litigation regarding the application of these laws to particular circumstances.

On April 29, 2019, we announced that we were conducting a formal internal review of our emissions certification process and compliance with emission standards for our pick-up truck applications, following conversations with the EPA and CARB regarding certification of our engines in model year 2019 RAM 2500 and 3500 trucks. This review is being conducted with external advisors to ensure the certification and compliance processes for all of our pick-up truck applications are consistent with our internal policies, engineering standards and applicable laws. In addition, we voluntarily disclosed our formal internal review to the regulators and to other government agencies, the Department of Justice (DOJ) and the SEC, and worked cooperatively with them to ensure a complete and thorough review. We fully cooperated with the DOJ's and the SEC's information requests and inquiries and, based on communications with these agencies, we do not expect further inquiries. During conversations with the EPA and CARB about the effectiveness of our pick-up truck applications, the regulators raised concerns that certain aspects of our emissions systems may reduce the effectiveness of our emissions control systems and thereby act as defeat devices. As a result, our internal review focuses, in part, on the regulators' concerns. We are working closely with the regulators to enhance our emissions systems to improve the effectiveness of all of our pick-up truck applications and to fully address the regulators' requirements. Based on discussions with the regulators, we have developed a new calibration for the engines in model year 2019 RAM 2500 and 3500 trucks that has been included in all engines shipped since September 2019. During our ongoing discussions, the regulators turned their attention to other model years and other engines, most notably our pick-up truck applications for RAM 2500 and 3500 trucks for model years 2013 through 2018. Due to the continuing nature of our formal review, our ongoing cooperation with our regulators and t

Guarantees and Commitments

Periodically, we enter into guarantee arrangements, including guarantees of non-U.S. distributor financings, residual value guarantees on equipment under operating leases and other miscellaneous guarantees of joint ventures or third-party obligations. At October 3, 2021, the maximum potential loss related to these guarantees was \$49 million.

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We have arrangements with certain suppliers that require us to purchase minimum volumes or be subject to monetary penalties. At October 3, 2021, if we were to stop purchasing from each of these suppliers, the aggregate amount of the penalty would be approximately \$90 million. These arrangements enable us to secure supplies of critical components and IT services. We do not currently anticipate paying any penalties under these contracts.

We enter into physical forward contracts with suppliers of platinum and palladium to purchase certain volumes of the commodities at contractually stated prices for various periods, which generally fall within two years. At October 3, 2021, the total commitments under these contracts were \$54 million. These arrangements enable us to guarantee the prices of these commodities, which otherwise are subject to market volatility.

We have guarantees with certain customers that require us to satisfactorily honor contractual or regulatory obligations, or compensate for monetary losses related to nonperformance. These performance bonds and other performance-related guarantees were \$105 million at October 3, 2021.

Indemnifications

Periodically, we enter into various contractual arrangements where we agree to indemnify a third-party against certain types of losses. Common types of indemnities include:

- product liability and license, patent or trademark indemnifications;
- · asset sale agreements where we agree to indemnify the purchaser against future environmental exposures related to the asset sold; and
- · any contractual agreement where we agree to indemnify the counterparty for losses suffered as a result of a misrepresentation in the contract.

We regularly evaluate the probability of having to incur costs associated with these indemnities and accrue for expected losses that are probable. Because the indemnifications are not related to specified known liabilities and due to their uncertain nature, we are unable to estimate the maximum amount of the potential loss associated with these indemnifications.

NOTE 12. ACCUMULATED OTHER COMPREHENSIVE LOSS

Following are the changes in accumulated other comprehensive income (loss) by component for the three months ended:

In millions	Change in pension and other postretirement defined benefit plans		Foreign currency translation adjustment		Unrealized gain (loss) on derivatives		Total attributable to Cummins Inc.		Noncontrolling interests		Т	Γotal
Balance at July 4, 2021	\$	(689)	\$	(1,231)	\$	(9)	\$	(1,929)				
Other comprehensive income before reclassifications												
Before-tax amount		1		(2)		5		4	\$	2	\$	6
Tax expense		(1)		_		(3)		(4)				(4)
After-tax amount				(2)		2				2		2
Amounts reclassified from accumulated other comprehensive income (loss) ⁽¹⁾		17		_		1		18		_		18
Net current period other comprehensive income (loss)		17		(2)		3		18	\$	2	\$	20
Balance at October 3, 2021	\$	(672)	\$	(1,233)	\$	(6)	\$	(1,911)				
Balance at June 28, 2020	\$	(716)	\$	(1,436)	\$	(90)	\$	(2,242)				
Other comprehensive income before reclassifications												
Before-tax amount		_		101		23		124	\$	10	\$	134
Tax expense		_		_		(5)		(5)		_		(5)
After-tax amount				101		18		119		10		129
Amounts reclassified from accumulated other comprehensive income (loss) ⁽¹⁾		16		_				16				16
Net current period other comprehensive income		16		101		18		135	\$	10	\$	145
Balance at September 27, 2020	\$	(700)	\$	(1,335)	\$	(72)	\$	(2,107)				

⁽¹⁾ Amounts are net of tax. Reclassifications out of accumulated other comprehensive income (loss) and the related tax effects are immaterial for separate disclosure.

Following are the changes in accumulated other comprehensive income (loss) by component for the nine months ended:

In millions	Change in pensions and other postretirement defined benefit plans		Foreign currency translation adjustment		Unrealized gain (loss) on derivatives		Total attributable to Cummins Inc.		Noncontrolling interests		,	Total
Balance at December 31, 2020	\$	(735)	\$	(1,204)	\$	(43)	5	§ (1,982)				
Other comprehensive income before reclassifications												
Before-tax amount		16		(33)		53		36	\$	(5)	\$	31
Tax (expense) benefit		(3)		4		(16)		(15)		_		(15)
After-tax amount		13		(29)		37		21		(5)		16
Amounts reclassified from accumulated other comprehensive income $(loss)^{(1)}$		50		_				50		_		50
Net current period other comprehensive income (loss)		63		(29)		37	2)	71	\$	(5)	\$	66
Balance at October 3, 2021	\$	(672)	\$	(1,233)	\$	(6)	5	(1,911)				
Balance at December 31, 2019	\$	(734)	\$	(1,285)	\$	(9)	9	\$ (2,028)				
Other comprehensive income before reclassifications												
Before-tax amount		(19)		(54)		(75)		(148)	\$	(12)	\$	(160)
Tax benefit		5		4		16		25				25
After-tax amount		(14)		(50)		(59)		(123)		(12)		(135)
Amounts reclassified from accumulated other comprehensive income (loss) ⁽¹⁾		48				(4)		44				44
Net current period other comprehensive income (loss)		34		(50)		(63) (2)		(79)	\$	(12)	\$	(91)
Balance at September 27, 2020	\$	(700)	\$	(1,335)	\$	(72)	9	\$ (2,107)				

⁽¹⁾ Amounts are net of tax. Reclassifications out of accumulated other comprehensive income (loss) and the related tax effects are immaterial for separate disclosure.

⁽²⁾ Primarily related to interest rate lock activity. See the Interest Rate Risk section in NOTE 9 "DEBT" for additional information.

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NOTE 13. OPERATING SEGMENTS

Operating segments under GAAP are defined as components of an enterprise about which separate financial information is available that is evaluated regularly by the Chief Operating Decision Maker (CODM), or decision-making group, in deciding how to allocate resources and in assessing performance. Our CODM is the President and Chief Operating Officer.

Our reportable operating segments consist of Engine, Distribution, Components, Power Systems and New Power. This reporting structure is organized according to the products and markets each segment serves. The Engine segment produces engines (15 liters and smaller) and associated parts for sale to customers in on-highway and various off-highway markets. Our engines are used in trucks of all sizes, buses and recreational vehicles, as well as in various industrial applications, including construction, agriculture, power generation systems and other off-highway applications. The Distribution segment includes wholly-owned and partially-owned distributorships engaged in wholesaling engines, generator sets and service parts, as well as performing service and repair activities on our products and maintaining relationships with various OEMs throughout the world. The Components segment sells filtration products, aftertreatment systems, turbochargers, electronics, fuel systems and automated transmissions. The Power Systems segment is an integrated power provider, which designs, manufactures and sells engines (16 liters and larger) for industrial applications (including mining, oil and gas, marine and rail), standby and prime power generator sets, alternators and other power components. The New Power segment designs, manufactures, sells and supports hydrogen production solutions as well as electrified power systems ranging from fully electric to hybrid along with innovative components and subsystems, including battery and fuel cell technologies. We continue to serve all our markets as they adopt electrification and alternative power technologies, meeting the needs of our OEM partners and end customers.

We use segment earnings or losses before interest expense, income taxes, depreciation and amortization and noncontrolling interests (EBITDA) as the primary basis for the CODM to evaluate the performance of each of our reportable operating segments. We believe EBITDA is a useful measure of our operating performance as it assists investors and debt holders in comparing our performance on a consistent basis without regard to financing methods, capital structure, income taxes or depreciation and amortization methods, which can vary significantly depending upon many factors. Segment amounts exclude certain expenses not specifically identifiable to segments.

The accounting policies of our operating segments are the same as those applied in our *Condensed Consolidated Financial Statements*. We prepared the financial results of our operating segments on a basis that is consistent with the manner in which we internally disaggregate financial information to assist in making internal operating decisions. We allocate certain common costs and expenses, primarily corporate functions, among segments differently than we would for stand-alone financial information prepared in accordance with GAAP. These include certain costs and expenses of shared services, such as information technology, human resources, legal, finance and supply chain management. We do not allocate gains or losses of corporate owned life insurance to individual segments. EBITDA may not be consistent with measures used by other companies.

Summarized financial information regarding our reportable operating segments for the three months ended is shown in the table below:

In millions]	Engine Dis		istribution	stribution Components		Power Systems		New Power		Total Segments	
Three months ended October 3, 2021												
External sales	\$	1,961	\$	1,952	:	\$ 1,347	\$	688	\$	20	\$	5,968
Intersegment sales		617		7		446		476		3		1,549
Total sales		2,578		1,959		1,793		1,164		23		7,517
Research, development and engineering expenses		97		10		78		55		26		266
Equity, royalty and interest income (loss) from investees		61		15		10		11		(3)		94
Interest income		3		2		1		1		_		7
EBITDA		391		192		253		134		(58)		912
Depreciation and amortization ⁽¹⁾		53		28		44		29		5		159
Three months ended September 27, 2020												
External sales	\$	1,617	\$	1,715	:	\$ 1,201	\$	567	\$	18	\$	5,118
Intersegment sales		495		6		340		414		_		1,255
Total sales		2,112		1,721		1,541		981		18		6,373
Research, development and engineering expenses		72		9		64		53		26		224
Equity, royalty and interest income (loss) from investees		74		13		13		_		(2)		98
Interest income		1		1		1		1		_		4
EBITDA		382		182		261		101		(40)		886
Depreciation and amortization ⁽¹⁾		51		30		47		32		5		165

⁽¹⁾ Depreciation and amortization, as shown on a segment basis, excludes the amortization of debt discount and deferred costs included in the Condensed Consolidated Statements of Net Income as "Interest expense." A portion of depreciation expense is included in "Research, development and engineering expenses."

Summarized financial information regarding our reportable operating segments for the nine months ended is shown in the table below:

In millions	1	Engine		stribution	Compon	ents	Power Systems		New Power		Total Segments
Nine months ended October 3, 2021											
External sales	\$	5,776	\$	5,692	\$ 4	1,627	\$	1,999	\$ 77	1	\$ 18,171
Intersegment sales		1,752		22	1	,312		1,330	5	;	4,421
Total sales		7,528		5,714		5,939		3,329	82	!	22,592
Research, development and engineering expenses		288		35		232		172	75	;	802
Equity, royalty and interest income (loss) from investees		278		47		41		32	(1)	397
Interest income		7		5		3		3	_	-	18
EBITDA		1,147		553		975		399	(169)	2,905
Depreciation and amortization ⁽¹⁾		154		88		138		97	17	1	494
Nine months ended September 27, 2020											
External sales	\$	4,133	\$	5,123	\$ 3	3,192	\$	1,495	\$ 38	3	\$ 13,981
Intersegment sales		1,560		17	1	,001		1,147	_	-	3,725
Total sales		5,693		5,140		1,193		2,642	38	3	17,706
Research, development and engineering expenses		217		20		187		148	79)	651
Equity, royalty and interest income (loss) from investees		236		45		46		18	(3)	342
Interest income		6		3		3		3	_	-	15
EBITDA		897		500		681		269	(121)	2,226
Depreciation and amortization(1)		155		91		142		96	13	;	497

⁽¹⁾ Depreciation and amortization, as shown on a segment basis, excludes the amortization of debt discount and deferred costs included in the Condensed Consolidated Statements of Net Income as "Interest expense." The amortization of debt discount and deferred costs was \$ 3 million and \$ 2 million for the nine months ended October 3, 2021 and September 27, 2020, respectively. A portion of depreciation expense is included in "Research, development and engineering expenses."

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 $A \ reconciliation \ of \ our \ total \ segment \ sales \ in \ the \textit{Condensed Consolidated Statements of Net Income} \ was \ as \ follows:$

		Three mo	nths	ended	Nine months ended				
millions		October 3, 2021		September 27, 2020		October 3, 2021		September 27, 2020	
Total segment sales	\$	7,517	\$	6,373	\$	22,592	\$	17,706	
Elimination of intersegment sales		(1,549)		(1,255)		(4,421)		(3,725)	
Total net sales	\$	5,968	\$	5,118	\$	18,171	\$	13,981	

A reconciliation of our segment information to the corresponding amounts in the Condensed Consolidated Statements of Net Income is shown in the table below:

	Three mo	onths end	led	Nine months ended			
In millions	October 3, 2021	Sep	tember 27, 2020	October 3, 2021		Se	ptember 27, 2020
TOTAL SEGMENT EBITDA	\$ 912	\$	886	\$	2,905	\$	2,226
Intersegment elimination	(50)		(10)		(89)		45
Less:							
Interest expense	28		25		85		71
Depreciation and amortization	159		165		494		497
INCOME BEFORE INCOME TAXES	675		686		2,237		1,703
Less: Income tax expense	134		182		473		402
CONSOLIDATED NET INCOME	541		504		1,764		1,301
Less: Net income attributable to noncontrolling interests	7		3		27		13
NET INCOME ATTRIBUTABLE TO CUMMINS INC.	\$ 534	\$	501	\$	1,737	\$	1,288

ITEM 2. Management's Discussion and Analysis of Financial Condition and Results of Operations

Cummins Inc. and its consolidated subsidiaries are hereinafter sometimes referred to as "Cummins," "we," "our" or "us."

CAUTIONARY STATEMENTS REGARDING FORWARD-LOOKING INFORMATION

Certain parts of this quarterly report contain forward-looking statements intended to qualify for the safe harbors from liability established by the Private Securities Litigation Reform Act of 1995. Forward-looking statements include those that are based on current expectations, estimates and projections about the industries in which we operate and management's beliefs and assumptions. Forward-looking statements are generally accompanied by words such as "anticipates," "expects," "forecasts," "intends," "plans," "believes," "seeks," "estimates," "could," "should," "may" or words of similar meaning. These statements are not guarantees of future performance and involve certain risks, uncertainties and assumptions, which we refer to as "future factors," which are difficult to predict. Therefore, actual outcomes and results may differ materially from what is expressed or forecasted in such forward-looking statements. Some future factors that could cause our results to differ materially from the results discussed in such forward-looking statements are discussed below and shareholders, potential investors and other readers are urged to consider these future factors carefully in evaluating forward-looking statements. Readers are cautioned not to place undue reliance on forward-looking statements, which speak only as of the date hereof. Future factors that could affect the outcome of forward-looking statements include the following:

GOVERNMENT REGULATION

- · any adverse results of our internal review into our emissions certification process and compliance with emission standards;
- · increased scrutiny from regulatory agencies, as well as unpredictability in the adoption, implementation and enforcement of emission standards around the world;
- policy changes in international trade;
- any adverse effects of the U.S. government's COVID-19 vaccine mandates;
- the U.K.'s exit from the European Union;
- · changes in taxation:
- global legal and ethical compliance costs and risks;
- increasingly stringent environmental laws and regulations;
- · future bans or limitations on the use of diesel-powered products;

BUSINESS CONDITIONS / DISRUPTIONS

- supply shortages and supplier financial risk, particularly from any of our single-sourced suppliers, including suppliers that may be impacted by the COVID-19 pandemic;
- · market slowdown due to the impacts from the COVID-19 pandemic, other public health crises, epidemics or pandemics;
- · impacts to manufacturing and supply chain abilities from an extended shutdown or disruption of our operations due to the COVID-19 pandemic;
- · aligning our capacity and production with our demand, including impacts of COVID-19;
- large truck manufacturers' and original equipment manufacturers' customers discontinuing outsourcing their engine supply needs or experiencing financial distress, particularly related to the COVID-19 pandemic, bankruptcy or change in control;
- a slowdown in infrastructure development and/or depressed commodity prices;
- · failure to realize expected results from our investment in Eaton Cummins Automated Transmission Technologies joint venture;
- the actions of, and income from, joint ventures and other investees that we do not directly control;

PRODUCTS AND TECHNOLOGY

- · product recalls;
- · the development of new technologies that reduce demand for our current products and services;

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- · lower than expected acceptance of new or existing products or services;
- · variability in material and commodity costs;
- product liability claims;
- · our sales mix of products;
- · protection and validity of our patent and other intellectual property rights;

GENERAL

- · disruptions in global credit and financial markets as the result of the COVID-19 pandemic;
- · labor relations or work stoppages;
- · reliance on our executive leadership team and other key personnel;
- · climate change and global warming;
- our plan to reposition our portfolio of product offerings through exploration of strategic acquisitions and divestitures and related uncertainties of entering such transactions;
- · exposure to potential security breaches or other disruptions to our information technology systems and data security;
- · political, economic and other risks from operations in numerous countries;
- · competitor activity;
- · increasing competition, including increased global competition among our customers in emerging markets;
- · foreign currency exchange rate changes;
- the performance of our pension plan assets and volatility of discount rates, particularly those related to the sustained slowdown of the global economy due to the COVID-19 pandemic;
- · the price and availability of energy;
- · the outcome of pending and future litigation and governmental proceedings;
- continued availability of financing, financial instruments and financial resources in the amounts, at the times and on the terms required to support our future business;
- other risk factors described in our 2020 Form 10-K, Part I, Item 1A. under the caption "Risk Factors."

Shareholders, potential investors and other readers are urged to consider these factors carefully in evaluating the forward-looking statements and are cautioned not to place undue reliance on such forward-looking statements. The forward-looking statements made herein are made only as of the date of this quarterly report and we undertake no obligation to publicly update any forward-looking statements, whether as a result of new information, future events or otherwise.

ORGANIZATION OF INFORMATION

The following Management's Discussion and Analysis of Financial Condition and Results of Operations (MD&A) was prepared to provide the reader with a view and perspective of our business through the eyes of management and should be read in conjunction with our <u>Management's Discussion and Analysis of Financial Condition and Results of Operations section of our 2020 Form 10-K. Our MD&A is presented in the following sections:</u>

- EXECUTIVE SUMMARY AND FINANCIAL HIGHLIGHTS
- RESULTS OF OPERATIONS
- OPERATING SEGMENT RESULTS
- OUTLOOK
- LIQUIDITY AND CAPITAL RESOURCES
- APPLICATION OF CRITICAL ACCOUNTING ESTIMATES

EXECUTIVE SUMMARY AND FINANCIAL HIGHLIGHTS

Overview

We are a global power leader that designs, manufactures, distributes and services diesel, natural gas, electric and hybrid powertrains and powertrain-related components including filtration, aftertreatment, turbochargers, fuel systems, controls systems, air handling systems, automated transmissions, electric power generation systems, batteries, electrified power systems, hydrogen production and fuel cell products. We sell our products to original equipment manufacturers (OEMs), distributors, dealers and other customers worldwide. We have long-standing relationships with many of the leading manufacturers in the markets we serve, including PACCAR Inc, Navistar International Corporation, Daimler Trucks North America and Stellantis N.V. We serve our customers through a network of over 500 wholly-owned, joint venture and independent distributor locations and over 9,000 Cummins certified dealer locations with service to approximately 190 countries and territories.

Our reportable operating segments consist of Engine, Distribution, Components, Power Systems and New Power. This reporting structure is organized according to the products and markets each segment serves. The Engine segment produces engines (15 liters and smaller) and associated parts for sale to customers in on-highway and various off-highway markets. Our engines are used in trucks of all sizes, buses and recreational vehicles, as well as in various industrial applications, including construction, agriculture, power generation systems and other off-highway applications. The Distribution segment includes wholly-owned and partially-owned distributorships engaged in wholesaling engines, generator sets and service parts, as well as performing service and repair activities on our products and maintaining relationships with various OEMs throughout the world. The Components segment sells filtration products, aftertreatment systems, turbochargers, electronics, fuel systems and automated transmissions. The Power Systems segment is an integrated power provider, which designs, manufactures and sells engines (16 liters and larger) for industrial applications (including mining, oil and gas, marine and rail), standby and prime power generator sets, alternators and other power components. The New Power segment designs, manufactures, sells and supports hydrogen production solutions as well as electrified power systems ranging from fully electric to hybrid along with innovative components and subsystems, including battery and fuel cell technologies. We continue to serve all our markets as they adopt electrification and alternative power technologies, meeting the needs of our OEM partners and end customers.

Our financial performance depends, in large part, on varying conditions in the markets we serve, particularly the on-highway, construction and general industrial markets. Demand in these markets tends to fluctuate in response to overall economic conditions. Our sales may also be impacted by OEM inventory levels, production schedules and stoppages. Economic downturns in markets we serve generally result in reduced sales of our products and can result in price reductions in certain products and/or markets. As a worldwide business, our operations are also affected by currency, political, economic, public health crises, epidemics or pandemics and regulatory matters, including adoption and enforcement of environmental and emission standards, in the countries we serve. As part of our growth strategy, we invest in businesses in certain countries that carry high levels of these risks such as China, Brazil, India, Mexico, Russia and countries in the Middle East and Africa. At the same time, our geographic diversity and broad product and service offerings have helped limit the impact from a drop in demand in any one industry or customer or the economy of any single country on our consolidated results.

2021 Ouarter-to-Date and Year-to-Date Results

A summary of our results is as follows:

		Three mo	nths en	Nine months ended				
In millions, except per share amounts	October 3, 2021			tember 27, 2020	October 3, 2021		September 27, 2020	
Net sales	\$	5,968	\$	5,118	\$	18,171	\$	13,981
Net income attributable to Cummins Inc.		534		501		1,737		1,288
Earnings per common share attributable to Cummins Inc.								
Basic	\$	3.72	\$	3.39	\$	11.96	\$	8.69
Diluted		3.69		3.36		11.86		8.65

Our nine months ended results for 2020 were significantly impacted by COVID-19 and other related targeted shut-downs, which began in late March 2020 in response to both customer plant closures and government actions to slow the spread of the virus. Plants closed in China during the first quarter of 2020 were reopened in late March 2020; however, additional plants and distribution locations around the world were shut down or working at reduced capacities early in the second quarter of 2020. Although these actions did not have a material effect on our results of operations in the first quarter, these actions materially impacted our second quarter and continued to affect third quarter results in 2020.

Worldwide revenues increased 17 percent in the three months ended October 3, 2021, compared to the same period in 2020, due to higher demand in all operating segments and most geographic regions due to an improved economic environment and fewer effects from the COVID-19 pandemic. International demand (excludes the U.S. and Canada) improved 22 percent, with higher sales in all geographic regions except China. The increase in international sales was principally due to higher demand in industrial (especially mining) and power generation equipment, all distribution product lines, off-highway markets (mainly construction markets in Asia Pacific and Europe) and all components businesses (primarily in Europe, India and Latin America, partially offset by China). Favorable foreign currency fluctuations impacted international sales by 3 percent (primarily the Chinese renminbi, British pound and Australian dollar). Net sales in the U.S. and Canada improved 13 percent, primarily due to increased demand in North American on-highway markets, which positively impacted all components businesses, and most distribution product lines. Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.

Worldwide revenues increased 30 percent in the nine months ended October 3, 2021, compared to the same period in 2020, as we experienced higher demand in all operating segments and all geographic regions due to an improved economic environment and fewer effects from the COVID-19 pandemic. International demand (excludes the U.S. and Canada) improved by 36 percent, with higher sales in all geographic regions. The increase in international sales was principally due to higher demand in all components businesses (primarily emission solutions in India, China and Western Europe), industrial (especially mining) and power generation equipment (mainly in India and China), all distribution product lines and off-highway markets (principally construction markets in China, Europe and Asia Pacific). Favorable foreign currency fluctuations impacted international sales by 4 percent (primarily the Chinese renminbi, Euro, Australian dollar and British pound). Net sales in the U.S. and Canada improved 26 percent, primarily due to increased demand in North American on-highway markets, which positively impacted all components businesses, and all distribution product lines. Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet enduser demand. Our customers are also experiencing other supply chain issues slowing production.

The following tables contain sales and EBITDA (defined as earnings or losses before interest expense, income taxes, depreciation and amortization and noncontrolling interests) by operating segment for the three and nine months ended October 3, 2021 and September 27, 2020. See Note 13, "OPERATING SEGMENTS," to the Condensed Consolidated Financial Statements for additional information and a reconciliation of our segment information to the corresponding amounts in outCondensed Consolidated Statements of Net Income.

			Three	e months ended				
	October 3, 2021			September 27, 2020	Percent	Percent change		
	Percent	2021 v	2021 vs. 2020					
Sales	of Total	EBITDA	Sales	of Total	EBITDA	Sales	EBITDA	
2,578	43 %	\$ 391	\$ 2,112	41 %	\$ 382	22 %	2 %	
1,959	33 %	192	1,721	34 %	182	14 %	5 %	
1,793	30 %	253	1,541	30 %	261	16 %	(3) %	
1,164	20 %	134	981	19 %	101	19 %	33 %	
23	— %	(58)	18	— %	(40)	28 %	(45) %	
(1,549)	(26)%	(50)	(1,255)	(24)%	(10)	23 %	NM	
5,968	100 %	\$ 862	\$ 5,118	100 %	\$ 876	17 %	(2) %	
	2,578 1,959 1,793 1,164 23 (1,549)	2021 Percent of Total 2,578 43 % 1,959 33 % 1,793 30 % 1,164 20 % 23 — % (1,549) (26)%	2021 Percent of Total EBITDA 2,578 43 % \$ 391 1,959 33 % 192 1,793 30 % 253 1,164 20 % 134 23 — % (58) (1,549) (26)% (50)	October 3, 2021 Percent of Total EBITDA Sales 2,578 43 % \$ 391 \$ 2,112 1,959 33 % 192 1,721 1,793 30 % 253 1,541 1,164 20 % 134 981 23 % (58) 18 (1,549) (26)% (50) (1,255)	2021 2020 Percent of Total EBITDA Sales Percent of Total 2,578 43 % \$ 391 \$ 2,112 41 % 1,959 33 % 192 1,721 34 % 1,793 30 % 253 1,541 30 % 1,164 20 % 134 981 19 % 23 -% (58) 18 -% (1,549) (26)% (50) (1,255) (24)%	October 3, 2021 September 27, 2020 Percent of Total EBITDA Sales Percent of Total EBITDA 2,578 43 % \$ 391 \$ 2,112 41 % \$ 382 1,959 33 % 192 1,721 34 % 182 1,793 30 % 253 1,541 30 % 261 1,164 20 % 134 981 19 % 101 23 - % (58) 18 - % (40) (1,549) (26) % (50) (1,255) (24)% (10)	October 3, 2021 September 27, 2020 Percent September 27, 2020 Percent 2021 v Sales of Total EBITDA Sales of Total EBITDA Sales 2,578 43 % \$ 391 \$ 2,112 41 % \$ 382 22 % 1,959 33 % 192 1,721 34 % 182 14 % 1,793 30 % 253 1,541 30 % 261 16 % 1,164 20 % 134 981 19 % 101 19 % 23 — % (58) 18 — % (40) 28 % (1,549) (26)% (50) (1,255) (24)% (10) 23 %	

[&]quot;NM" - not meaningful information

Cost of sales, selling, general and administrative and research development and engineering expenses increased due to higher compensation costs (primarily driven by the restoration of 2020 salary reductions and 2020 salary increases deferred until 2021), which impacted the variances in gross margin and net income as well as all of our reporting segments for the three months ended October 3, 2021.

Net income attributable to Cummins was \$534 million, or \$3.69 per diluted share, on sales of \$6.0 billion for the three months ended October 3, 2021, versus the comparable prior year period net income attributable to Cummins of \$501 million, or \$3.36 per diluted share, on sales of \$5.1 billion. The increases in net income and earnings per diluted share were driven by higher net sales, increased gross margin, a lower effective tax rate and favorable foreign currency fluctuations (primarily the Chinese renminbi and Australian dollar), partially offset by higher compensation expenses and incremental costs associated with supply chain constraints. The increase in gross margin was primarily due to higher volumes, partially offset by higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs. The 2.7 percentage point decrease in gross margin as a percentage of net sales was principally due to higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs which increased at a faster rate than the increase in net sales.

		Nine months ended											
Operating Segments			October 3, 2021					September 27, 2020	Percent change				
			Percent					Percent			2021 vs.	2020	
In millions	_	Sales	of Total	E	BITDA		Sales	of Total	I	EBITDA	Sales	EBITDA	
Engine	\$	7,528	41 %	\$	1,147	\$	5,693	41 %	\$	897	32 %	28 %	
Distribution		5,714	31 %		553		5,140	37 %		500	11 %	11 %	
Components		5,939	33 %		975		4,193	30 %		681	42 %	43 %	
Power Systems		3,329	18 %		399		2,642	19 %		269	26 %	48 %	
New Power		82	1 %		(169)		38	— %		(121)	NM	(40) %	
Intersegment eliminations		(4,421)	(24)%		(89)		(3,725)	(27)%		45	19 %	NM	
Total	\$	18,171	100 %	\$	2,816	\$	13,981	100 %	\$	2,271	30 %	24 %	

[&]quot;NM" - not meaningful information

Cost of sales, selling, general and administrative and research development and engineering expenses increased due to higher compensation costs (primarily driven by the restoration of 2020 salary reductions, higher variable compensation and 2020 salary increases deferred until 2021), which impacted the variances in gross margin and net income as well as all of our reporting segments for the nine months ended October 3, 2021.

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Net income attributable to Cummins was \$1,737 million, or \$11.86 per diluted share, on sales of \$18.2 billion for the nine months ended October 3, 2021, versus the comparable prior year period net income attributable to Cummins of \$1,288 million, or \$8.65 per diluted share, on sales of \$14.0 billion. The increases in net income and earnings per diluted share were driven by higher net sales, increased gross margin, higher equity, royalty and interest income from investees (primarily in China due to stronger demand for trucks and construction equipment in the first half of the year), a lower effective tax rate and favorable foreign currency fluctuations (primarily the Chinese renminbi and Australian dollar, partially offset by the Brazilian real), partially offset by higher compensation expenses, increased of eight costs due to supply chain constraints and mark-to-market losses on corporate owned life insurance. The increase in gross margin was primarily due to higher volumes, partially offset by higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs which increased at a faster rate than the increase in net sales. Diluted earnings per common share for the nine months ended October 3, 2021, benefited \$0.23 from fewer weighted-average shares outstanding due to the stock repurchase program.

We generated \$1,524 million of cash from operations for the nine months ended October 3, 2021, compared to \$1,580 million for the comparable period in 2020. Refer to the section titled "Cash Flows" in the "LIQUIDITY AND CAPITAL RESOURCES" section for a discussion of items impacting cash flows.

Our debt to capital ratio (total capital defined as debt plus equity) at October 3, 2021, was 30.5 percent, compared to 31.7 percent at December 31, 2020. The decrease was primarily due to \$222 million of lower debt balances since December 31, 2020. At October 3, 2021, we had \$3.0 billion in cash and marketable securities on hand and access to our \$3.5 billion credit facilities, if necessary, to meet currently anticipated working capital, investment and funding needs.

In the first nine months of 2021, we purchased \$1,228 million, or 5.0 million shares, of our common stock.

In July 2021, the Board of Directors (the Board) authorized an increase to our quarterly dividend of 7.4 percent from \$1.35 per share to \$1.45 per share.

On August 3, 2021, we announced our exploration of strategic alternatives for our filtration business. Potential strategic alternatives to be explored include the separation of our filtration business into a stand-alone company. The execution of this exploration process is dependent upon business and market conditions, along with a number of other factors and considerations.

On August 18, 2021, we entered into an amended and restated five-year revolving credit agreement with a syndicate of lenders. The amended and restated credit agreement provides us with a \$2 billion senior unsecured revolving credit facility until August 18, 2026. On August 18, 2021, we entered into an amended and restated 364-day credit agreement that allows us to borrow up to \$1.5 billion of unsecured funds at any time prior to August 17, 2022. This credit agreement amended and restated the prior \$1.5 billion 364-day credit facility that matured on August 18, 2021.

In the first nine months of 2021, the investment gain on our U.S. pension trust was 6.2 percent while our U.K. pension trust gain was 0.7 percent. During the remainder of 2021, we anticipate making \$6 million in additional defined benefit pension contributions in the U.K. and \$4 million in contributions to our U.S. non-qualified benefit plans. We expect our 2021 annual net periodic pension cost to approximate \$79 million.

As of the date of this filing, our credit ratings and outlooks from the credit rating agencies remain unchanged.

RESULTS OF OPERATIONS

		Three months ended Favorable/ Nine months ended						Favorable/			
		tober 3,	September 27,	(Unfa	vorable)	October 3,	September 27,	(Unfav	orable)		
In millions, except per share amounts	2021		2020	Amount Percent		2021	2020	Amount	Percent		
NET SALES	\$	5,968	\$ 5,118	\$ 850	17 %	\$ 18,171	\$ 13,981	\$ 4,190	30 %		
Cost of sales		4,554	3,769	(785)	(21) %	13,793	10,448	(3,345)	(32) %		
GROSS MARGIN		1,414	1,349	65	5 %	4,378	3,533	845	24 %		
OPERATING EXPENSES AND INCOME											
Selling, general and administrative expenses		571	533	(38)	(7) %	1,745	1,549	(196)	(13) %		
Research, development and engineering expenses		266	224	(42)	(19) %	802	651	(151)	(23) %		
Equity, royalty and interest income from investees		94	98	(4)	(4) %	397	342	55	16 %		
Other operating expense, net		(5)	(20)	15	75 %	(17)	(35)	18	51 %		
OPERATING INCOME		666	670	(4)	(1) %	2,211	1,640	571	35 %		
Interest expense		28	25	(3)	(12) %	85	71	(14)	(20) %		
Other income, net		37	41	(4)	(10) %	111	134	(23)	(17) %		
INCOME BEFORE INCOME TAXES		675	686	(11)	(2) %	2,237	1,703	534	31 %		
Income tax expense		134	182	48	26 %	473	402	(71)	(18) %		
CONSOLIDATED NET INCOME		541	504	37	7 %	1,764	1,301	463	36 %		
Less: Net income attributable to noncontrolling interests		7	3	(4)	NM	27	13	(14)	NM		
NET INCOME ATTRIBUTABLE TO CUMMINS INC.	\$	534	\$ 501	\$ 33	7 %	\$ 1,737	\$ 1,288	\$ 449	35 %		
Diluted Earnings Per Common Share Attributable to Cummins Inc.	\$	3.69	\$ 3.36	\$ 0.33	10 %	\$ 11.86	\$ 8.65	\$ 3.21	37 %		

[&]quot;NM" - not meaningful information

	Three mor	nths ended	Favorable/	Nine mon	ths ended	Favorable/		
	October 3, September 27,		(Unfavorable)	October 3,	September 27,	(Unfavorable)		
Percent of sales	2021	2020	Percentage Points	2021	2020	Percentage Points		
Gross margin	23.7 %	26.4 %	(2.7)	24.1 %	25.3 %	(1.2)		
Selling, general and administrative expenses	9.6 %	10.4 %	0.8	9.6 %	11.1 %	1.5		
Research, development and engineering expenses	4.5 %	4.4 %	(0.1)	4.4 %	4.7 %	0.3		

Net Sales

Net sales for the three months ended October 3, 2021, increased by \$850 millionversus the comparable period in 2020. The primary drivers were as follows:

- Engine segment sales increased 22 percent due to higher volumes in the global medium-duty truck markets and North American heavy-duty truck markets.
- · Components segment sales increased 16 percent largely due to higher emission solutions demand in North America, India, Western Europe and Asia Pacific.
- Distribution segment sales increased 14 percent principally due to higher demand across most product lines in North Americand improved demand in Russia and Asia Pacific
- Power Systems segment sales increased 19 percent primarily due to higher demand in global mining markets and power generation markets in India and China.
- Favorable foreign currency fluctuations of 1 percent of total sales, primarily in the Chinese renminbi, British pound, Canadian dollar and Australian dollar.

Net sales for the nine months ended October 3, 2021, increased \$4,190 millionversus the comparable period in 2020. The primary drivers were as follows:

- Engine segment sales increased 32 percent due to increased volumes in the North American heavy-duty truck and pick-up truck markets and global medium-duty truck markets
- · Components segment sales increased 42 percent largely due to higher emission solutions demand in North America, India and China.
- Power Systems segment sales increased 26 percent primarily due to increased demand in power generation markets in North America, India and China and global mining markets.
- Distribution segment sales increased 11 percent principally due to higher demand across all product lines in North America and improved demand in Asia Pacific, Russia and Africa and Middle East.
- · Favorable foreign currency fluctuations of 2 percent of total sales, primarily in the Chinese renminbi, Euro, Australian dollar and British pound.

Sales to international markets (excluding the U.S. and Canada), based on location of customers, for the three and nine months ended October 3, 2021, were 43 percent and 44 percent of total net sales compared with 41 percent and 42 percent of total net sales for the comparable periods in 2020. A more detailed discussion of sales by segment is presented in the "OPERATING SEGMENT RESULTS" section.

Cost of Sales

The types of expenses included in cost of sales are the following: parts and material consumption, including direct and indirect materials; salaries, wages and benefits; depreciation on production equipment and facilities and amortization of technology intangibles; estimated costs of warranty programs and campaigns; production utilities; production-related purchasing; warehousing, including receiving and inspection; freight costs; engineering support costs; repairs and maintenance; production and warehousing facility property insurance; rent for production facilities and other production overhead.

Gross Margin

Gross margin increased \$65 million for the three months ended October 3, 2021 and decreased 2.7 points as a percentage of net sales, versus the comparable period in 2020. The increase in gross margin was primarily due to higher volumes, partially offset by higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs. The 2.7 percent decrease in gross margin as a percentage of net sales was principally due to higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs which increased at a faster rate than the increase in net sales.

Gross margin increased \$845 million for the nine months ended October 3, 2021 and decreased 1.2 points as a percentage of net sales versus the comparable period in 2020. The increase in gross margin was primarily due to higher volumes, partially offset by higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs. The 1.2 percent decrease in gross margin as a percentage of net sales was primarily due to higher compensation expenses, increased freight costs due to supply chain constraints and higher material costs which increased at a faster rate than the increase in net sales.

The provision for base warranties issued as a percent of sales for the three and nine months ended October 3, 2021, was 2.2 percent and 2.4 percent, respectively, compared to 2.3 percent and 2.0 percent for the comparable periods in 2020. A detailed discussion of gross margin by segment is presented in the "OPERATING SEGMENT RESULTS" section.

Selling, General and Administrative Expenses

Selling, general and administrative expenses increased \$38 million for the three months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher compensation expenses, partially offset by lower variable compensation expenses. Overall, selling, general and administrative expenses as a percentage of net sales decreased to 9.6 percent in the three months ended October 3, 2021, from 10.4 percent in the comparable period in 2020. The decrease in selling, general and administrative expenses as a percentage of net sales was mainly due to net sales increasing at a faster rate than the increase in selling, general and administrative expenses.

Selling, general and administrative expenses increased \$196 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher compensation expenses. Overall, selling, general and administrative expenses as a percentage of net sales decreased to 9.6 percent in the nine months ended October 3, 2021, from 11.1 percent in the comparable period in 2020. The decrease in selling, general and administrative expenses as a percentage of net sales was primarily due to net sales increasing at a faster rate than the increase in selling, general and administrative expenses.

Research, Development and Engineering Expenses

Research, development and engineering expenses increased \$42 million for the three months ended October 3, 2021, versus the comparable period in 2020 primarily due to higher compensation expenses and increased consulting expenses. Overall, research, development and engineering expenses as a percentage of net sales increased to 4.5 percent in the three months ended October 3, 2021, from 4.4 percent in the comparable period in 2020.

Research, development and engineering expenses increased \$151 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher compensation expenses and increased spending on prototypes. Overall, research, development and engineering expenses as a percentage of net sales decreased to 4.4 percent in the nine months ended October 3, 2021, from 4.7 percent in the comparable period in 2020. The decrease in research, development and engineering expenses as a percentage of net sales was primarily due to net sales increasing at a faster rate than the increase in research, development and engineering expenses. Research activities continue to focus on development of new products to meet future emission standards around the world, improvements in fuel economy performance of diesel and natural gas powered engines and related components as well as development activities around fully electric, hybrid and hydrogen powertrain solutions.

Equity, Royalty and Interest Income from Investees

Equity, royalty and interest income from investees decreased \$4 million for the three months ended October 3, 2021, versus the comparable period in 2020, primarily due to decreased earnings at Dongfeng Cummins Engine Co., Ltd. and Beijing Foton Cummins Engine Co., Ltd., partially offset by the absence of \$10 million in impairment charges for a joint venture in our Power Systems segment incurred in the third quarter of 2020 and increased earnings at Tata Cummins Ltd.

Equity, royalty and interest income from investees increased \$55 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher earnings at Beijing Foton Cummins Engine Co., Ltd., Tata Cummins Ltd. (excluding the 2020 benefits noted below), Dongfeng Cummins Engine Co., Ltd., Guangxi Cummins Industrial Power Co., Ltd. and the absence of \$13 million of impairment charges. These increases were partially offset by the absence of a \$37 million favorable adjustment (\$18 million of which related to Tata Cummins Ltd.) as the result of tax changes within India's 2020-2021 Union Budget (India Tax Law Changes) passed in March 2020 and \$18 million of technology fee revenue related to Tata Cummins Ltd., both recorded in the first quarter of 2020. See Note 5 of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K for additional information on India Tax Law Changes.

Other Operating Expense, Net

Other operating (expense) income, net was as follows:

	 Three mo	nth	s ended		Nine months ended						
In millions	October 3, 2021		September 27, 2020				September 27, 2020				
Amortization of intangible assets	\$ (6)	\$	(5)	\$	(17)	\$	(16)				
Loss on write-off of assets	(3)		(13)		(7)		(18)				
Gain (loss) on sale of assets, net	2		(2)		1		(8)				
Royalty income, net	2		1		7		3				
Other, net	 		(1)		(1)		4				
Total other operating expense, net	\$ (5)	\$	(20)	\$	(17)	\$	(35)				

Interest Expense

Interest expense increased \$3 million and \$14 million for the three and nine months ended October 3, 2021, versus the comparable periods in 2020, primarily due to increased interest expense associated with our \$2 billion senior unsecured notes issued in August of 2020.

Other Income, Net

Other income (expense), net was as follows:

	Three mo	onth	s ended	Nine months ended			
In millions	October 3, 2021		September 27, 2020		October 3, 2021	September 27, 2020	
Non-service pension and OPEB credit	\$ 23	\$	16	\$	72	\$	48
Interest income	7		4		18		15
Foreign currency gain (loss), net	7		2		5		(1)
Gain on marketable securities, net	2		2		5		6
Gain (loss) on corporate owned life insurance	1		12		(11)		50
Gain on sale of land	_		_		18		_
Other, net	 (3)		5		4		16
Total other income, net	\$ 37	\$	41	\$	111	\$	134

Income Tax Expense

Our effective tax rate for 2021 is expected to approximate 21.5 percent, excluding any discrete items that may arise.

Our effective tax rates for the three and nine months ended October 3, 2021, were 19.9 percent and 21.1 percent, respectively. Our effective tax rates for the three and nine months ended September 27, 2020, were 26.5 percent and 23.6 percent, respectively.

The three months ended October 3, 2021, contained favorable discrete items of \$11 million, primarily due to a \$16 million favorable release of tax reserves associated with the settlement of tax positions, partially offset by \$5 million of unfavorable return to provision adjustments.

The nine months ended October 3, 2021, contained favorable discrete items of \$8 million, primarily due to an \$18 million favorable release of tax reserves associated with the settlement of tax positions, partially offset by \$10 million of unfavorable statutory changes in tax rates, mostly in the U.K.

The three months ended September 27, 2020, contained unfavorable discrete items of \$31 million, primarily due to \$17 million of changes in tax reserves, \$8 million of provision to return adjustments relating to tax returns filed for 2019 and \$6 million of net other discrete items.

The nine months ended September 27, 2020, contained \$27 million of unfavorable net discrete tax items, primarily due to \$34 million of unfavorable changes in tax reserves and \$8 million of provision to return adjustments, partially offset by \$15 million of favorable tax changes due to the India Tax Law Change passed in March of 2020. See Note 4, "INCOME TAXES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K for additional information on India Tax Law Changes.

Noncontrolling Interests

Noncontrolling interests eliminate the income or loss attributable to non-Cummins ownership interests in our consolidated entities. Noncontrolling interests in income of consolidated subsidiaries for the three and nine months ended October 3, 2021, increased \$4 million and \$14 million, respectively, versus the comparable periods in 2020. The increase for the three months ended October 3, 2021, was primarily due to higher earnings at Cummins India Limited. The increase for the nine months ended October 3, 2021, is principally due to higher earnings at Cummins India Limited and Eaton Cummins Joint Venture, partially offset by the absence of a \$19 million unfavorable adjustment as the results of India Tax Law Changes passed in March 2020. See <a href="Note 4, "INCOME TAXES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K* for additional information on India Tax Law Changes."

Net Income Attributable to Cummins Inc. and Diluted Earnings Per Common Share Attributable to Cummins Inc.

Net income and diluted earnings per common share attributable to Cummins Inc. for the three months ended October 3, 2021, increased \$33 million and \$0.33 per diluted share versus the comparable period in 2020, primarily due to higher net sales, increased gross margin, a lower effective tax rate and favorable foreign currency fluctuations (primarily the Chinese renminbi and Australian dollar), partially offset by higher compensation expenses and incremental costs associated with supply chain constraints.

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Net income and diluted earnings per common share attributable to Cummins Inc. for the nine months ended October 3, 2021, increased \$449 million and \$3.21 per diluted share versus the comparable period in 2020, primarily due to higher net sales, increased gross margin, higher equity, royalty and interest income from investees (primarily in China due to stronger demand for trucks and construction equipment in the first half of the year), a lower effective tax rate and favorable foreign currency fluctuations (primarily the Chinese renminbi and Australian dollar, partially offset by the Brazilian real), partially offset by higher compensation expenses, incremental costs associated with supply chain constraints and mark-to-market losses on corporate owned life insurance. Diluted earnings per common share for the nine months ended October 3, 2021, benefited \$0.23 from fewer weighted-average shares outstanding due to the stock repurchase program.

Comprehensive Income - Foreign Currency Translation Adjustment

The foreign currency translation adjustment was flat and a net loss of \$34 million, respectively, for the three and nine months ended October 3, 2021, compared to a net gain of \$111 million and a net loss of \$62 million, respectively, for the three and nine months ended September 27, 2020, driven by the following:

		Three mo	nth	s ended	
		October 3, 2021			September 27, 2020
In millions	Translation adjustment	Primary currency driver vs. U.S. dollar		Translation adjustment	Primary currency driver vs. U.S. dollar
Wholly-owned subsidiaries	\$ (8)	Brazilian real, offset by Indian rupee, Chinese renminbi	\$	69	Chinese renminbi, Indian rupee
Equity method investments	6	Chinese renminbi, Indian rupee		32	Chinese renminbi
Consolidated subsidiaries with a noncontrolling interest	2	Indian rupee		10	Indian rupee
Total	\$ 		\$	111	

		Nine mor	nths	ended	
		October 3, 2021			September 27, 2020
In millions	nslation istment	Primary currency driver vs. U.S. dollar		Translation adjustment	Primary currency driver vs. U.S. dollar
Wholly-owned subsidiaries	\$ (36)	British pound, Brazilian real, Indian rupee, Euro, offset by Chinese renminbi	\$	(62)	Brazilian real, Indian rupee, offset by Chinese renminbi
Equity method investments	7	Chinese renminbi, offset by Indian rupee		12	Chinese renminbi
Consolidated subsidiaries with a noncontrolling interest	(5)	Indian rupee		(12)	Indian rupee
Total	\$ (34)		\$	(62)	

OPERATING SEGMENT RESULTS

Our reportable operating segments consist of the Engine, Distribution, Components, Power Systems and New Power segments. This reporting structure is organized according to the products and markets each segment serves. We use segment EBITDA as a primary basis for the Chief Operating Decision Maker to evaluate the performance of each of our reportable operating segments. We believe EBITDA is a useful measure of our operating performance as it assists investors and debt holders in comparing our performance on a consistent basis without regard to financing methods, capital structure, income taxes or depreciation and amortization methods, which can vary significantly depending upon many factors. Segment amounts exclude certain expenses not specifically identifiable to segments. See Note 13, "OPERATING SEGMENTS," to the Condensed Consolidated Financial Statements for additional information and a reconciliation of our segment information to the corresponding amounts in our Condensed Consolidated Statements of Net Income.

Following is a discussion of results for each of our operating segments.

Engine Segment Results

Financial data for the Engine segment was as follows:

		Three mo	onths e	nded		Favo	rable/		Nine mo	nths e	nded	Favo	rable/
	0	october 3,	Sej	ptember 27,		(Unfav	orable)	(October 3,	Se	ptember 27,	(Unfav	orable)
In millions		2021	_	2020	A	mount	Percent		2021	_	2020	Amount	Percent
External sales	\$	1,961	\$	1,617	\$	344	21 %	\$	5,776	\$	4,133	\$ 1,643	40 %
Intersegment sales		617	_	495		122	25 %		1,752		1,560	192	12 %
Total sales		2,578		2,112		466	22 %		7,528		5,693	1,835	32 %
Research, development and engineering expenses		97		72		(25)	(35)%		288		217	(71)	(33)%
Equity, royalty and interest income from investees		61		74		(13)	(18)%		278		236	42	18 %
Interest income		3		1		2	NM		7		6	1	17 %
Segment EBITDA		391		382		9	2 %		1,147		897	250	28 %

		Per	centage Points			Percentage Points
Segment EBITDA as a percentage of total sales	15.2 %	18.1 %	(2.9)	15.2 %	15.8 %	(0.6)

[&]quot;NM" - not meaningful information

Sales for our Engine segment by market were as follows:

	Three me	onths e	ended		Favor	rable/	Nine mo	nths e	nded		Favor	able/
	 October 3,	Se	ptember 27,		(Unfav	orable)	October 3,	S	eptember 27,	_	(Unfav	orable)
In millions	2021		2020	A	mount	Percent	2021		2020	P	Amount	Percent
Heavy-duty truck	\$ 861	\$	694	\$	167	24 %	\$ 2,527	\$	1,859	\$	668	36 %
Medium-duty truck and bus	713		492		221	45 %	2,075		1,501		574	38 %
Light-duty automotive	515		522		(7)	(1) %	1,480		1,055		425	40 %
Total on-highway	2,089		1,708		381	22 %	6,082		4,415		1,667	38 %
Off-highway	489		404		85	21 %	1,446		1,278		168	13 %
Total sales	\$ 2,578	\$	2,112	\$	466	22 %	\$ 7,528	\$	5,693	\$	1,835	32 %
					Percenta	ge Points					Percentag	ge Points
On-highway sales as percentage of total sales	81 %		81 %				81 %	,	78 %	,		3

Unit shipments by engine classification (including unit shipments to Power Systems and off-highway engine units included in their respective classification) were as follows:

	Three mor	iths ended	Favora	ible/	Nine mon	ths ended	Favora	ble/
	October 3,	September 27,	(Unfavor	rable)	October 3,	September 27,	(Unfavor	able)
	2021	2020	Amount	Percent	2021	2020	Amount	Percent
Heavy-duty	29,200	23,300	5,900	25 %	89,300	65,000	24,300	37 %
Medium-duty	65,200	50,100	15,100	30 %	205,800	156,200	49,600	32 %
Light-duty	73,900	67,200	6,700	10 %	210,500	146,400	64,100	44 %
Total unit shipments	168,300	140,600	27,700	20 %	505,600	367,600	138,000	38 %

Sales

Engine segment sales for the three months ended October 3, 2021, increased \$466 million versus the comparable period in 2020. The following were the primary drivers by market:

- · Medium-duty truck and bus sales increased \$221 million mainly due to higher global medium-duty demand, especially in North America and Brazil.
- Heavy-duty truck sales increased \$167 million principally due to higher volumes in North America with shipments up 32 percent.
- · Off-highway sales increased \$85 million primarily due to increased global construction demand, especially in North America, Asia Pacific and Europe.

Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.

Engine segment sales for the nine months ended October 3, 2021, increased \$1,835 million versus the comparable period in 2020. The following were the primary drivers by market:

- · Heavy-duty truck sales increased \$668 million principally due to higher volumes in North America with shipments up 64 percent.
- Medium-duty truck and bus sales increased \$574 million mainly due to higher global medium-duty demand, especially in North America, Brazil and Western Europe, partially offset by lower bus sales, mainly in North America and Western Europe.
- · Light-duty truck automotive sales increased \$425 million primarily due to higher pick-up sales in North America with shipments up 53 percent.

Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.

Segment EBITDA

Engine segment EBITDA for the three months ended October 3, 2021, increased \$9 million versus the comparable period in 2020, primarily due to higher volumes, partially offset by higher freight costs due to supply chain constraints and increased compensation expenses.

Engine segment EBITDA for the nine months ended October 3, 2021, increased \$250 million versus the comparable period in 2020, mainly due to higher volumes and an increase in equity, royalty and interest income from investees (largely due to increased earnings at Beijing Foton Cummins Engine Co., Ltd., Tata Cummins Ltd. (excluding the 2020 benefits noted below), Dongfeng Cummins Engine Co., Ltd. and Guangxi Cummins Industrial Power Co., Ltd., partially offset by the absence of an \$18 million favorable adjustment related to India Tax Law Changes passed in March 2020 and \$18 million of technology fee revenue both recorded in the first quarter of 2020 in Tata Cummins Ltd.), partially offset by increased compensation expenses, higher freight costs due to supply chain constraints, increased material costs and higher consulting expenses. See Note 4, "INCOME TAXES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K for additional information on India Tax Law Changes.

Distribution Segment Results

Financial data for the Distribution segment was as follows:

		Three months ended				Favo	rable/	Nine mo	nths er	Favorable/			
	Octo	ber 3,	Sej	ptember 27,		(Unfav	orable)	October 3,	Se	ptember 27,		(Unfav	orable)
In millions	2	021		2020	A	mount	Percent	 2021		2020	A	mount	Percent
External sales	\$	1,952	\$	1,715	\$	237	14 %	\$ 5,692	\$	5,123	\$	569	11 %
Intersegment sales		7		6		1	17 %	22		17		5	29 %
Total sales		1,959		1,721		238	14 %	5,714		5,140		574	11 %
Research, development and engineering expenses		10		9		(1)	(11)%	35		20		(15)	(75) %
Equity, royalty and interest income from investees		15		13		2	15 %	47		45		2	4 %
Interest income		2		1		1	100 %	5		3		2	67 %
Segment EBITDA		192		182		10	5 %	553		500		53	11 %

		P6	rcentage Points			Percentage Points
Segment EBITDA as a percentage of total sales	9.8 %	10.6 %	(0.8)	9.7 %	9.7 %	_

Sales for our Distribution segment by region were as follows:

		Three months ended Favorable/ Nine months ended				nded	Favorable/						
	Oct	ober 3,	S	September 27,		(Unfav	orable)	October 3,	Se	eptember 27,	(Unfa		orable)
In millions	2	2021		2020	A	mount	Percent	2021		2020	A	mount	Percent
North America	\$	1,236	\$	1,125	\$	111	10 %	\$ 3,637	\$	3,412	\$	225	7 %
Asia Pacific		238		196		42	21 %	679		582		97	17 %
Europe		144		153		(9)	(6) %	468		425		43	10 %
Russia		87		42		45	NM	210		128		82	64 %
China		81		77		4	5 %	245		246		(1)	— %
Africa and Middle East		74		49		25	51 %	197		138		59	43 %
India		51		42		9	21 %	142		101		41	41 %
Latin America		48		37		11	30 %	136		108		28	26 %
Total sales	\$	1,959	\$	1,721	\$	238	14 %	\$ 5,714	\$	5,140	\$	574	11 %

[&]quot;NM" - not meaningful information

Sales for our Distribution segment by product line were as follows:

		Three mo	nths e	ended	Favorable/				Nine mor	nths e	nded	Favorable/			
	Oct	ober 3,	Se	ptember 27,		(Unfa	vorable)		October 3,	Se	ptember 27,		(Unfa	vorable)	
In millions		2021		2020		Amount	Percent		2021		2020	Aı	mount	Percent	
Parts	\$	800	\$	722	\$	78	11 %	\$	2,322	\$	2,163	\$	159	7 %	
Power generation		438		416		22	5 %	,)	1,310		1,169		141	12 %	
Engines		377		279		98	35 %	,)	1,062		879		183	21 %	
Service		344		304		40	13 %)	1,020		929		91	10 %	
Total sales	\$	1,959	\$	1,721	\$	238	14 %	\$	5,714	\$	5,140	\$	574	11 %	

Sales

Distribution segment sales for the three months ended October 3, 2021, increased \$238 million versus the comparable period in 2020. The following were the primary drivers by region:

- · North American sales increased \$111 million, representing 47 percent of the total change in Distribution segment sales, due to higher demand in most product lines.
- Improved demand in Russia and Asia Pacific.

· Favorable foreign currency fluctuations, primarily in the Australian dollar, Canadian dollar and Chinese renminbi.

Distribution segment sales for the nine months ended October 3, 2021, increased \$574 million versus the comparable period in 2020. The following were the primary drivers by region:

- · North American sales increased \$225 million, representing 39 percent of the total change in Distribution segment sales, due to higher demand in all product lines.
- Improved demand in Asia Pacific, Russia and Africa and Middle East.
- · Favorable foreign currency fluctuations, mainly in the Australian dollar, Canadian dollar and Euro.

Segment EBITDA

Distribution segment EBITDA for the three months ended October 3, 2021, increased \$10 million versus the comparable period in 2020, primarily due to higher volumes, partially offset by increased compensation expenses and higher freight costs due to supply chain constraints.

Distribution segment EBITDA for the nine months ended October 3, 2021, increased \$53 million versus the comparable period in 2020, primarily due to higher volumes, partially offset by higher compensation expenses.

Components Segment Results

Financial data for the Components segment was as follows:

		Three mo	nths e	nded		Favo	rable/	Nine mor	iths ei	ıded	Favor	rable/
	C	October 3,	Se	ptember 27,		(Unfav	orable)	October 3,	September 27,		(Unfav	orable)
In millions		2021		2020	Aı	mount	Percent	2021		2020	Amount	Percent
External sales	\$	1,347	\$	1,201	\$	146	12 %	\$ 4,627	\$	3,192	\$ 1,435	45 %
Intersegment sales		446		340		106	31 %	1,312		1,001	311	31 %
Total sales		1,793		1,541		252	16 %	5,939		4,193	1,746	42 %
Research, development and engineering expenses		78		64		(14)	(22)%	232		187	(45)	(24) %
Equity, royalty and interest income from investees		10		13		(3)	(23)%	41		46	(5)	(11)%
Interest income		1		1		_	— %	3		3	_	— %
Segment EBITDA		253		261		(8)	(3)%	975		681	294	43 %

			Percentage Points			Percentage Points
Segment EBITDA as a percentage of total sales	14.1 %	16.9 %	(2.8)	16.4 %	16.2 %	0.2

Sales for our Components segment by business were as follows:

	Three mo	nths	ended	Fav	vorable/	Nine mor	ıths e	nded	Favorable/			
	October 3,	S	eptember 27,	(Unf	avorable)	October 3,	Se	eptember 27,		(Unfa	vorable)	
In millions	2021		2020	Amount	Percent	2021		2020	Α	Amount	Percent	
Emission solutions	\$ 793	\$	665	\$ 128	19 %	\$ 5 2,710	\$	1,801	\$	909	50 %	
Filtration	354		314	40	13 %	1,100		881		219	25 %	
Turbo technologies	325		281	44	16 %	1,043		767		276	36 %	
Electronics and fuel systems	210		187	23	12 %	714		525		189	36 %	
Automated transmissions	111		94	17	18 %	372		219		153	70 %	
Total sales	\$ 1,793	\$	1,541	\$ 252	16 %	\$ 5,939	\$	4,193	\$	1,746	42 %	

Sales

Components segment sales for the three months ended October 3, 2021, increased \$252 million versus the comparable period in 2020. The following were the primary drivers by business:

• Emission solutions sales increased \$128 million primarily due to stronger demand in North America, India, Western Europe and Asia Pacific, partially offset by lower demand in China.

- Turbo technologies sales increased \$44 million principally due to higher demand in North America, Western Europe and India, partially offset by lower demand in China
- Filtration sales increased \$40 million mainly due to stronger demand in North America, Latin America, Europe and Asia Pacific, partially offset by weaker demand in
- Favorable foreign currency fluctuations, primarily in the Chinese renminbi and British pound.

Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.

Components segment sales for the nine months ended October 3, 2021, increased \$1,746 million versus the comparable period in 2020. The following were the primary drivers by business:

- · Emission solutions sales increased \$909 million principally due to stronger demand in North America, India and China.
- Turbo technologies sales increased \$276 million mainly due to higher demand in North America and Western Europe.
- Filtration sales increased \$219 million primarily due to stronger market demand in North America, Europe, Latin America, China and Asia Pacific.
- · Favorable foreign currency fluctuations principally in the Chinese renminbi and Euro.

Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.

Segment EBITDA

Components segment EBITDA for the three months ended October 3, 2021, decreased \$8 million versus the comparable period in 2020, mainly due to higher compensation expenses, increased material costs, higher freight costs due to supply chain constraints and increased spending on prototypes, partially offset by higher volumes.

Components segment EBITDA for the nine months ended October 3, 2021, increased \$294 million versus the comparable period in 2020, primarily due to higher volumes and favorable mix, partially offset by higher compensation expenses, increased material costs, higher freight costs due to supply chain constraints and lower equity, royalty and interest income in investees (mainly due to the absence of a \$14 million favorable adjustment related to India Tax Law Changes passed in March 2020 in Fleetguard Filters Private Ltd., partially offset by higher equity earnings). See Note 4, "INCOME TAXES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-Kfor additional information on India Tax Law Changes.

Power Systems Segment Results

Financial data for the Power Systems segment was as follows:

		Three months ended				Favo	rable/	Nine m	onths er		Favorable/		
	C	October 3,	September 27,			(Unfav	orable)	October 3,	September 27,			(Unfavorable)	
In millions		2021		2020	A	mount	Percent	2021		2020	Ar	nount	Percent
External sales	\$	688	\$	567	\$	121	21 %	\$ 1,999	\$	1,495	\$	504	34 %
Intersegment sales		476		414		62	15 %	1,330		1,147		183	16 %
Total sales		1,164		981		183	19 %	3,329		2,642		687	26 %
Research, development and engineering expenses		55		53		(2)	(4) %	172		148		(24)	(16) %
Equity, royalty and interest income from investees		11		_		11	NM	32		18		14	78 %
Interest income		1		1		_	— %	3		3		_	— %
Segment EBITDA		134		101		33	33 %	399		269		130	48 %

		_	Percentage Points			Percentage Points
Segment EBITDA as a percentage of total sales	11.5 %	10.3 %	1.2	12.0 %	10.2 %	1.8

[&]quot;NM" - not meaningful information

Sales for our Power Systems segment by product line were as follows:

		Three mo	nths e	ths ended Favorable/			Nine mo	nths (ended	Favorable/			
	Oct	ober 3,	Sej	ptember 27,		(Unfavo	orable)	October 3,	S	September 27,		(Unfa	vorable)
In millions	2	2021		2020		Amount	Percent	2021		2020	A	mount	Percent
Power generation	\$	664	\$	601	\$	63	10 %	\$ 1,930	\$	1,544	\$	386	25 %
Industrial		412		309		103	33 %	1,135		896		239	27 %
Generator technologies		88		71		17	24 %	264		202		62	31 %
Total sales	\$	1,164	\$	981	\$	183	19 %	\$ 3,329	\$	2,642	\$	687	26 %

Sales

Power Systems segment sales for the three months ended October 3, 2021, increased \$183 million versus the comparable period in 2020. The following were the primary drivers by product line:

- · Industrial sales increased \$103 million due to stronger demand in global mining markets and oil and gas markets in China.
- · Power generation sales increased \$63 million due to higher demand in India and China, partially offset by weaker demand in Europe and Russia.

Power Systems segment sales for the nine months ended October 3, 2021, increased \$687 million versus the comparable period in 2020. The following were the primary drivers by product line:

- · Power generation sales increased \$386 million due to higher demand in North America, India and China.
- Industrial sales increased \$239 million due to higher demand in global mining markets.
- Favorable foreign currency fluctuations primarily in the Chinese renminbi and British pound.

Segment EBITDA

Power Systems segment EBITDA for the three months ended October 3, 2021, increased \$33 million versus the comparable period in 2020, mainly due to higher volumes and the absence of \$10 million in impairment charges for a joint venture incurred in the third quarter of 2020, partially offset by increased material costs, higher compensation expenses, increased consulting expenses and unfavorable mix.

Power Systems segment EBITDA for the nine months ended October 3, 2021, increased \$130 million versus the comparable period in 2020, primarily due to higher volumes and the absence of \$13 million in impairment charges for a joint venture, partially offset by higher compensation expenses, unfavorable mix and increased material costs.

New Power Segment Results

The New Power segment designs, manufactures, sells and supports hydrogen production solutions as well as electrified power systems ranging from fully electric to hybrid along with innovative components and subsystems, including battery and fuel cell technologies. The New Power segment is currently in the development phase with a primary focus on research and development activities for our power systems, components and subsystems. Financial data for the New Power segment was as follows:

		Three months ended			_	Favor	Nine months ended					Favorable/		
	O	ctober 3,	S	September 27,	-	(Unfavo	rable)	,	October 3,	S	September 27,		(Unfav	vorable)
In millions		2021		2020		Amount	Percent		2021		2020	A	Amount	Percent
External sales	\$	20	\$	18	\$	2	11 %	\$	77	\$	38	\$	39	NM
Intersegment sales		3		_		3	NM		5				5	NM
Total sales		23		18		5	28 %		82		38		44	NM
Research, development and engineering expenses		26		26		_	— %		75		79		4	5 %
Equity, royalty and interest (loss) from investees		(3)		(2)		(1)	50 %		(1)		(3)		2	67 %
Segment EBITDA		(58)		(40)		(18)	(45) %		(169)		(121)		(48)	(40) %

[&]quot;NM" - not meaningful information

OUTLOOK

COVID-19 Impact

The acceleration of the COVID-19 vaccine distribution around the world is helping curb the spread of the virus and will hopefully allow the majority of our manufacturing facilities to remain open to meet increasing customer demand. While the vaccination effort continues to progress globally, many markets are still dealing with rising cases, new COVID variants and slower vaccination rollout. We continue to take necessary precautions at all our facilities both in the U.S. and abroad to mitigate the spread of the disease and prioritize the health and safety of our employees. While we are optimistic that continued vaccination distribution globally will minimize the impacts of the virus, there is still a risk of increased cases or new virus variants resulting in lower customer demand, additional facility shutdowns or supply chain constraints in the future.

In March 2021, we gained approval as a COVID-19 vaccine administrator at several U.S. sites and began offering the vaccine to our employees and their families at certain facilities in the U.S. During the second quarter of 2021, we received approval and began providing vaccines to our employees in other international locations as allowed. We continue to collaborate with health officials around the world to provide employees with access to COVID-19 vaccines. That work differs geographically due to the variability in vaccine accessibility and distribution. Our global network of medical professionals is always focused on efforts to ensure the safety of all Cummins employees, their families and our communities.

On September 9, 2021, President Biden issued an executive order for U.S. government contractors. We are taking steps to comply with the executive order for all U.S.-based employees, contractors and subcontractors that work on or in support of contracts with the U.S. government. In addition, on September 9, 2021, President Biden announced that he directed the Occupational Safety and Health Administration (OSHA) to develop an Emergency Temporary Standard (ETS) mandating either the full vaccination or weekly testing of employees for employers with 100 or more employees. Employees who are not subject to the executive order and who are not fully vaccinated may be subject to the ETS that will require them to get a COVID-19 test at least once a week. OSHA has not yet issued the ETS nor provided any additional information on its contents or requirements. See Item 14. Risk Factors in this Form 10-Q for a discussion of the risks associated with the potential adverse effects on our workforce of the U.S. Government vaccine mandate. Additionally, see the section titled <a href="Part I, "Item 14. Risk Factors" in our Annual Report on Form 10-K for the year ended December 31, 2020 for a discussion of risks associated with the COVID-19 pandemic.

Business Outlook

Our outlook reflects the following positive trends and challenges to our business for the remainder of 2021.

Positive Trends

- · We expect demand for pick-up trucks in North America to remain strong.
- · We estimate North American medium-duty and heavy-duty truck demand will continue to improve from 2020 levels.
- We believe market demand for trucks in India will improve from 2020 levels.
- · We anticipate our aftermarket business will continue to improve, driven primarily by increased truck utilization in North America.
- Our liquidity of \$6.3 billion in cash, marketable securities and available credit facilities strengthens our position to deal with any uncertainties that may arise in the remainder of 2021.

Challenges

- · Supply constraints driven by strong demand in multiple end markets and regions may lead to increased costs, including higher premium freight.
- · Continued increases in material and commodity costs could negatively impact earnings.
- Our industry continues to be unfavorably impacted by supply chain constraints leading to shortages across multiple components categories and limiting our collective ability to meet end-user demand. Our customers are also experiencing other supply chain issues slowing production.
- We expect market demand in truck and construction markets in China to decline from record levels in 2020.

Separation of Filtration Business

On August 3, 2021, we announced our exploration of strategic alternatives for our filtration business. Potential strategic alternatives to be explored include the separation of our filtration business into a stand-alone company. The execution of this exploration process is dependent upon business and market conditions, along with a number of other factors and considerations.

LIQUIDITY AND CAPITAL RESOURCES

Key Working Capital and Balance Sheet Data

We fund our working capital with cash from operations and short-term borrowings, including commercial paper, when necessary. Various assets and liabilities, including short-term debt, can fluctuate significantly from month to month depending on short-term liquidity needs. As a result, working capital is a prime focus of management's attention. Working capital and balance sheet measures are provided in the following table:

Dollars in millions		October 3, 2021	December 31, 2020
Working capital (1)	<u> </u>	5,459	\$ 5,562
Current ratio		1.80	1.88
Accounts and notes receivable, net	\$	4,152	\$ 3,820
Days' sales in receivables		60	69
Inventories	\$	4,322	\$ 3,425
Inventory turnover		4.6	4.2
Accounts payable (principally trade)	\$	3,210	\$ 2,820
Days' payable outstanding		58	68
Total debt	\$	3,942	\$ 4,164
Total debt as a percent of total capital		30.5 %	31.7 %

⁽¹⁾ Working capital includes cash and cash equivalents.

Cash Flows

Cash and cash equivalents were impacted as follows:

	Nine months ended					
In millions		October 3, 2021	1	September 27, 2020		Change
Net cash provided by operating activities	\$	1,524	\$	1,580	\$	(56)
Net cash used in investing activities		(278)		(337)		59
Net cash (used in) provided by financing activities		(2,079)		564		(2,643)
Effect of exchange rate changes on cash and cash equivalents		20		31		(11)
Net (decrease) increase in cash and cash equivalents	\$	(813)	\$	1,838	\$	(2,651)

Net cash provided by operating activities decreased \$56 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher working capital requirements of \$409 million and changes in other liabilities of \$267 million, partially offset by higher consolidated net income of \$463 million, lower restructuring payments of \$99 million and higher mark-to-market losses on corporate owned life insurances of \$61 million. During the first nine months of 2021, the higher working capital requirements resulted in a cash outflow of \$466 million compared to a cash outflow of \$57 million in the comparable period in 2020, mainly due to higher inventories and accounts and notes receivable, partially offset by higher accrued expenses and accounts payable.

Net cash used in investing activities decreased \$59 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to higher net liquidations of marketable securities of \$47 million, changes in cash flows from derivatives not designated as hedges of \$34 million, lower investments in and advances to equity investees of \$33 million and proceeds from sale of land of \$20 million, partially offset by higher capital expenditures of \$94 million.

Net cash used in financing activities increased \$2,643 million for the nine months ended October 3, 2021, versus the comparable period in 2020, primarily due to lower proceeds from borrowings of \$1,964 million, mainly resulting from our \$2 billion bond issuance in 2020, and higher repurchases of common stock of \$678 million, partially offset by lower net payments of commercial paper of \$221 million.

The effect of exchange rate changes on cash and cash equivalents for the nine months ended October 3, 2021, versus the comparable period in 2020, decreased \$11 million primarily due to unfavorable fluctuations in the British pound of \$11 million.

Sources of Liquidity

Cash provided by operations is typically our principal source of liquidity with \$1,524 million generated in the nine months ended October 3, 2021. Our sources of liquidity include:

	October 3, 2021								
In millions		Total		U.S.		International	Primary location of international balances		
Cash and cash equivalents	\$	2,588	\$	1,278	\$	1,310	China, Singapore, Belgium, Mexico, Australia, Canada		
Marketable securities (1)		430		89		341	India		
Total	\$	3,018	\$	1,367	\$	1,651			
Available credit capacity									
Revolving credit facilities (2)	\$	3,300							
International and other uncommitted domestic credit facilities	\$	268							

⁽¹⁾ The majority of marketable securities could be liquidated into cash within a few days.

Cash, Cash Equivalents and Marketable Securities

A significant portion of our cash flow is generated outside the U.S. We manage our worldwide cash requirements considering available funds among the many subsidiaries through which we conduct our business and the cost effectiveness with which those funds can be accessed. As a result, we do not anticipate any local liquidity restrictions to preclude us from funding our operating needs with local resources.

If we distribute our foreign cash balances to the U.S. or to other foreign subsidiaries, we could be required to accrue and pay withholding taxes, for example, if we repatriated cash from certain foreign subsidiaries whose earnings we asserted are completely or partially permanently reinvested. Foreign earnings for which we assert permanent reinvestment outside the U.S. consist primarily of earnings of our China, India and Netherlands domiciled subsidiaries. At present, we do not foresee a need to repatriate any earnings for which we asserted permanent reinvestment. However, to help fund cash needs of the U.S. or other international subsidiaries as they arise, we repatriate available cash from certain foreign subsidiaries whose earnings are not permanently reinvested when it is cost effective to do so.

Debt Facilities and Other Sources of Liquidity

On August 18, 2021, we entered into an amended and restated five-year revolving credit agreement with a syndicate of lenders. The amended and restated credit agreement provides us with a \$2 billion senior unsecured revolving credit facility until August 18, 2026. On August 18, 2021, we entered into an amended and restated 364-day credit agreement that allows us to borrow up to \$1.5 billion of unsecured funds at any time prior to August 17, 2022. This credit agreement amended and restated the prior \$1.5 billion 364-day credit facility that matured on August 18, 2021. See Note 9, "DEBT," to our *Condensed Consolidated Financial Statements* for additional information.

We have access to committed credit facilities that total \$3.5 billion, including the \$1.5 billion 364-day facility that expires August 17, 2022 and our \$2.0 billion five-year facility that expires on August 18, 2026. We intend to maintain credit facilities at the current or higher aggregate amounts by renewing or replacing these facilities at or before expiration. These revolving credit facilities are maintained primarily to provide backup liquidity for our commercial paper borrowings and for general corporate purposes. There were no outstanding borrowings under these facilities at October 3, 2021.

We can issue up to \$3.5 billion of unsecured, short-term promissory notes (commercial paper) pursuant to the Board of Directors (the Board) authorized commercial paper programs. The programs facilitate the private placement of unsecured short-term debt through third-party brokers. We intend to use the net proceeds from the commercial paper borrowings for general corporate purposes. The total combined borrowing capacity under the revolving credit facilities and commercial programs should not exceed \$3.5 billion. See Note 9, "DEBT," to our *Condensed Consolidated Financial Statements* for additional information.

⁽²⁾ The five-year credit facility for \$2.0 billion and the 364-day credit facility for \$1.5 billion, maturing August 2026 and August 2022, respectively, are maintained primarily to provide backup liquidity for our commercial paper borrowings and general corporate purposes. At October 3, 2021, we had \$200 million of commercial paper outstanding, which effectively reduced the available capacity under our revolving credit facilities to \$3.3 billion.

At October 3, 2021, we had \$200 million of commercial paper outstanding, which effectively reduced the available capacity under our revolving credit facilities to \$3.3 billion.

Supply Chain Financing

We currently have supply chain financing programs with financial intermediaries, which provide certain vendors the option to be paid by financial intermediaries earlier than the due date on the applicable invoice. When a vendor utilizes the program and receives an early payment from a financial intermediary, they take a discount on the invoice. We then pay the financial intermediary the face amount of the invoice on the regularly scheduled due date. We do not reimburse vendors for any costs they incur for participation in the program and their participation is completely voluntary. As a result, all amounts owed to the financial intermediaries are presented as "Accounts payable" in our *Condensed Consolidated Balance Sheets*.

Uses of Cash

Stock Repurchases

In December 2019, the Board authorized the acquisition of up to \$2.0 billion of additional common stock upon completion of the 2018 repurchase plan. In the first nine months of 2021, we made the following purchases under the 2019 stock repurchase program:

In millions, except per share amounts	Shares Purchased	Average Cost Per Share	Total Cost of Repurchases	Authorized Capacity (1)
April 4	1.7	\$ 247.35	\$ 418	\$ 1,576
July 4	2.7	252.66	672	904
October 3	0.6	231.57	138	766
Total	5.0	248.30	\$ 1,228	

⁽¹⁾ The remaining authorized capacity under these plans was calculated based on the cost to purchase the shares but excludes commission expenses in accordance with the authorized plan.

We intend to repurchase outstanding shares from time to time during 2021 to enhance shareholder value.

Dividends

In July 2021, the Board authorized an increase to our quarterly dividend of 7.4 percent from \$1.35 per share to \$1.45 per share.

We paid dividends of \$601 million during the nine months ended October 3, 2021.

Capital Expenditures

Capital expenditures, including spending on internal use software, for the nine months ended October 3, 2021, were \$398 million versus \$301 million in the comparable period in 2020. We plan to spend an estimated \$725 million to \$775 million in 2021 on capital expenditures, excluding internal use software, with over 50 percent of these expenditures expected to be invested in North America. In addition, we plan to spend an estimated \$50 million to \$60 million on internal use software in 2021.

Current Maturities of Short and Long-Term Debt

We had \$200 million of commercial paper outstanding at October 3, 2021, that matures in less than one year. The maturity schedule of our existing long-term debt does not require significant cash outflows until 2023 when our 3.65% senior notes and 2025 when our 0.75% senior notes are due. Required annual long-term debt principal payments range from \$16 million to \$536 million over the next five years (including the remainder of 2021). See Note 9, "DEBT," to the *Condensed Consolidated Financial Statements* for additional information.

Pensions

Our global pension plans, including our unfunded and non-qualified plans, were 112 percent funded at December 31, 2020. Our U.S. defined benefit plan, which represented approximately 52 percent of the worldwide pension obligation, was 128 percent funded, and our U.K. defined benefit plan was 114 percent funded at December 31, 2020. The funded status of our pension plans is dependent upon a variety of variables and assumptions including return on invested assets, market interest rates and levels of voluntary contributions to the plans. In the first nine months of 2021, the investment gain on our U.S. pension trust was 6.2 percent while our U.K. pension trust gain was 0.7 percent. Approximately 69 percent of our pension plan assets are held in highly liquid investments such as fixed income and equity securities. The remaining 31 percent of our plan assets are held in less liquid, but market valued investments, including real estate, private equity, venture capital, opportunistic credit and insurance contracts. During the remainder of

2021, we anticipate making \$6 million in additional defined benefit pension contributions in the U.K. and \$4 million in contributions to our U.S. non-qualified benefit plans. These contributions may be made from trusts or company funds either to increase pension assets or to make direct benefit payments to plan participants. We expect our 2021 annual net periodic pension cost to approximate \$79 million.

Credit Ratings

Our rating and outlook from each of the credit rating agencies as of the date of filing are shown in the table below:

	Long-Term	Short-Term	
Credit Rating Agency (1)	Senior Debt Rating	Debt Rating	Outlook
Standard and Poor's Rating Services	A+	A1	Stable
Moody's Investors Service, Inc.	A2	P1	Stable

⁽i) Credit ratings are not recommendations to buy, are subject to change, and each rating should be evaluated independently of any other rating. In addition, we undertake no obligation to update disclosures concerning our credit ratings, whether as a result of new information, future events or otherwise.

Management's Assessment of Liquidity

Our financial condition and liquidity remain strong. Our solid balance sheet and credit ratings enable us to have ready access to credit and the capital markets. We assess our liquidity in terms of our ability to generate adequate cash to fund our operating, investing and financing activities. We believe our existing cash and marketable securities, operating cash flow and revolving credit facilities provide us with the financial flexibility needed to fund common stock repurchases, dividend payments, targeted capital expenditures, projected pension obligations, acquisitions, working capital and debt service obligations through 2021 and beyond. We continue to generate significant cash from operations and maintain access to our revolving credit facilities and commercial paper programs as noted above.

APPLICATION OF CRITICAL ACCOUNTING ESTIMATES

A summary of our significant accounting policies is included in Note 1, "SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES," of the Notes to the Consolidated Financial Statements of our 2020 Form 10-K, which discusses accounting policies that we have selected from acceptable alternatives.

Our Condensed Consolidated Financial Statements are prepared in accordance with generally accepted accounting principles that often require management to make judgments, estimates and assumptions regarding uncertainties that affect the reported amounts presented and disclosed in the financial statements. Management reviews these estimates and assumptions based on historical experience, changes in business conditions including the impacts of COVID-19 and other relevant factors they believe to be reasonable under the circumstances. In any given reporting period, our actual results may differ from the estimates and assumptions used in preparing our Condensed Consolidated Financial Statements.

Critical accounting estimates are defined as follows: the estimate requires management to make assumptions about matters that were highly uncertain at the time the estimate was made; different estimates reasonably could have been used; or if changes in the estimate are reasonably likely to occur from period to period and the change would have a material impact on our financial condition or results of operations. Our senior management has discussed the development and selection of our accounting policies, related accounting estimates and the disclosures set forth below with the Audit Committee of the Board. Our critical accounting estimates disclosed in the Form 10-K address estimating liabilities for warranty programs, assessing goodwill impairment, accounting for income taxes and pension benefits.

A discussion of our critical accounting estimates may be found in the "Management's Discussion and Analysis" section of our 2020 Form 10-K under the caption "APPLICATION OF CRITICAL ACCOUNTING ESTIMATES." Within the context of these critical accounting estimates, we are not currently aware of any reasonably likely events or circumstances that would result in different policies or estimates being reported in the first nine months of 2021.

ITEM 3. Quantitative and Qualitative Disclosures About Market Risk

A discussion of quantitative and qualitative disclosures about market risk may be found in Item 7A of our 2020 Form 10-K. There have been no material changes in this information since the filing of our 2020 Form 10-K.

ITEM 4. Controls and Procedures

Evaluation of Disclosure Controls and Procedures

As of the end of the period covered by this Quarterly Report on Form 10-Q, we carried out an evaluation under the supervision and with the participation of our management, including our Chief Executive Officer (CEO) and Chief Financial Officer (CFO), of the effectiveness of the design and operation of our disclosure controls and procedures as defined in Exchange Act Rules 13a-15(e) and 15d-15(e). Based upon that evaluation, our CEO and our CFO concluded that our disclosure controls and procedures were effective to ensure that the information required to be disclosed by us in the reports that we file or submit under the Securities Exchange Act of 1934 is (1) recorded, processed, summarized and reported within the time periods specified in the SEC's rules and forms, and (2) accumulated and communicated to management, including our CEO and CFO, to allow timely decisions regarding required disclosure.

Changes in Internal Control over Financial Reporting

There has been no change in our internal control over financial reporting during the quarter ended October 3, 2021, that has materially affected, or is reasonably likely to materially affect, our internal control over financial reporting.

PART II. OTHER INFORMATION

ITEM 1. Legal Proceedings

The matters described under "Legal Proceedings" in Note 11, "COMMITMENTS AND CONTINGENCIES," to the Condensed Consolidated Financial Statements are incorporated herein by reference.

ITEM 1A. Risk Factors

In addition to other information set forth in this report and the risk factor noted below, you should consider other risk factors discussed in Part I, "Item 1A. Risk Factors" in our Annual Report on Form 10-K for the year ended December 31, 2020, which could materially affect our business, financial condition or future results. Other than noted below, there have been no material changes to our risks described in our 2020 Annual Report on Form 10-K or the "CAUTIONARY STATEMENTS REGARDING FORWARD-LOOKING INFORMATION" in this Quarterly report are not the only risks we face. Additional risks and uncertainties not currently known to us or that we currently judge to be immaterial also may materially adversely affect our business, financial condition or operating results.

GOVERNMENT REGULATION

We are conducting a formal internal review of our emission certification process and compliance with emission standards with respect to our pick-up truck applications and are working with the U.S. Environmental Protection Agency (EPA) and California Air Resources Board (CARB) to address their questions about these applications. Due to the continuing nature of our formal internal review and on-going discussions with EPA and CARB, we cannot predict the final results of this formal review and these regulatory processes, nor whether, or the extent to which, they could have a material adverse impact on our results of operations and cash flows.

We previously announced that we are conducting a formal internal review of our emissions certification process and compliance with emission standards with respect to all of our pick-up truck applications, following conversations with the EPA and CARB regarding certification of our engines for model year 2019 RAM 2500 and 3500 trucks. During conversations with the EPA and CARB about the effectiveness of our pick-up truck applications, the regulators raised concerns that certain aspects of our emissions systems may reduce the effectiveness of our emissions control systems and thereby act as defeat devices. As a result, our internal review focuses, in part, on the regulators' concerns. We are working closely with the regulators to enhance our emissions systems to improve the effectiveness of all of our pick-up truck applications and to fully address the regulators' requirements. Based on discussions with the regulators, we have developed a new calibration for the engines in model year 2019 RAM 2500 and 3500 trucks that has been included in all engines shipped since September 2019. During our discussions, the regulators turned their attention to other model years and other engines, most notably our pick-up truck applications for RAM 2500 and 3500 trucks for model years 2013 through 2018. We will continue to work together closely with the relevant regulators to develop and implement recommendations for improvement as part of our ongoing commitment to compliance.

Due to the continuing nature of the formal review, our ongoing cooperation with the regulators and the presence of many unknown facts and circumstances, we are not yet able to estimate the financial impact of these matters. It is possible that the consequences of any remediation plans resulting from our formal review and these regulatory processes could have a material adverse impact on our results of operations and cash flows.

The U.S. government's pending rules and regulations concerning mandatory COVID-19 vaccination of U.S.-based employees of companies that work on or in support of federal contracts, or have 100 or more employees, could materially and adversely affect our results of operations, financial condition and cash flows.

On September 9, 2021, President Biden issued an executive order requiring all employers with U.S. government contracts to ensure that their U.S.-based employees, contractors and subcontractors, that work on or in support of U.S. government contracts, are fully vaccinated against COVID-19 as required by the executive order. The executive order includes on-site and remote U.S.-based employees, contractors and subcontractors and provides for limited medical and religious exceptions.

In addition, on September 9, 2021, President Biden announced that he has directed Occupational Safety and Health Administration (OSHA) to develop an Emergency Temporary Standard (ETS) mandating either the full vaccination against COVID-19 or weekly testing of employees for employers with 100 or more employees. OSHA has not yet issued the ETS nor provided any additional information on its contents or requirements.

It is currently not possible to predict with certainty the impact the executive order or the OSHA ETS will have on our workforce. As a U.S. government contractor, all U.S. based employees, contractors and subcontractors that service or support our U.S. government contracts, which are subject to the provisions of the executive order, will be required to be fully vaccinated against COVID-19. Employees who are not subject to this requirement and who are not fully vaccinated may be subject to the ETS that will require them to get a COVID-19 test at least once a week. Additional vaccine mandates may be announced in jurisdictions in which our businesses operate. Our implementation of these requirements may result in attrition, including attrition of critically skilled labor, and difficulty securing future labor needs, which could materially and adversely affect our results of operations, financial condition and cash flows.

ITEM 2. Unregistered Sales of Equity Securities and Use of Proceeds

The following information is provided pursuant to Item 703 of Regulation S-K:

	Issuer Purchases of Equity Securities										
Period	Total Number of Shares Purchased ⁽¹⁾	Average Price Paid per Share	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Approximate Dollar Value of Shares that May Yet Be Purchased Under the Plans or Programs (in millions) (2)							
July 5 - August 8	_	\$ —	_	\$ 90)4						
August 9 - September 5	302,129	233.75	302,129	83	33						
September 6 - October 3	294,388	229.34	294,388	76	56						
Total	596,517	231.57	596,517								

⁽¹⁾ Shares purchased represent shares under the Board authorized share repurchase program.

In December 2019, the Board authorized the acquisition of up to \$2.0 billion of additional common stock upon completion of the 2018 repurchase plan. During the three months ended October 3, 2021, we repurchased \$138 million of common stock under the 2019 authorization. The dollar value remaining available for future purchases under the 2019 program at October 3, 2021, was \$766 million.

Our Key Employee Stock Investment Plan allows certain employees, other than officers, to purchase shares of common stock on an installment basis up to an established credit limit. We hold participants' shares as security for the loans and would, in effect, repurchase shares only if the participant defaulted in repayment of the loan. Shares associated with participants' sales are sold as open-market transactions via a third-party broker.

ITEM 3. Defaults Upon Senior Securities

Not applicable.

ITEM 4. Mine Safety Disclosures

Not applicable.

ITEM 5. Other Information

Not applicable.

⁽²⁾ Shares repurchased under our Key Employee Stock Investment Plan only occur in the event of a participant default, which cannot be predicted, and were excluded from this column

ITEM 6. Exhibits

The exhibits listed in the following Exhibit Index are filed as part of this Quarterly Report on Form 10-Q.

CUMMINS INC. EXHIBIT INDEX

Exhibit No.	Description of Exhibit
10.1	Third Amended and Restated 364-Day Credit Agreement, dated as of August 18, 2021, by and among Cummins Inc., the subsidiary borrowers referred to therein, the Lenders and Agents party thereto and JPMorgan Chase Bank, N.A., as Administrative Agent.(incorporated by reference to Exhibit 10.1 to the Current Report on Form 8-K filed by Cummins Inc. with the Securities and Exchange Commission on August 18, 2021 (File No. 001-04949)).
10.2	Amended and Restated Credit Agreement, dated as of August 18, 2021, by and among Cummins Inc., the subsidiary borrowers referred to therein, the Lenders and Agents party thereto and JPMorgan Chase Bank, N.A., as Administrative Agent. (incorporated by reference to Exhibit 10.2 to the Current Report on Form 8-K filed by Cummins Inc. with the Securities and Exchange Commission on August 18, 2021 (File No. 001-04949)).
31(a)	Certification Pursuant to Section 302 of the Sarbanes-Oxley Act of 2002.
31(b)	Certification Pursuant to Section 302 of the Sarbanes-Oxley Act of 2002,
<u>32</u>	Certification Pursuant to Section 906 of the Sarbanes-Oxley Act of 2002,
101.INS*	Inline XBRL Instance Document - the instance document does not appear in the Interactive Data File because its XBRL tags are embedded within the Inline XBRL document.
101.SCH*	Inline XBRL Taxonomy Extension Schema Document.
101.CAL*	Inline XBRL Taxonomy Extension Calculation Linkbase Document.
101.DEF*	Inline XBRL Taxonomy Extension Definition Linkbase Document.
101.LAB*	Inline XBRL Taxonomy Extension Label Linkbase Document.
101.PRE*	Inline XBRL Taxonomy Extension Presentation Linkbase Document.
104	Cover Page Interactive Data File (formatted as Inline XBRL and contained in Exhibit 101).

^{*} Filed with this quarterly report on Form 10-Q are the following documents formatted in iXBRL (Inline Extensible Business Reporting Language): (i) the Condensed Consolidated Statements of Net Income for the three and nine months ended October 3, 2021 and September 27, 2020, (ii) the Condensed Consolidated Statements of Comprehensive Income for the three and nine months ended October 3, 2021 and September 27, 2020, (iii) the Condensed Consolidated Balance Sheets at October 3, 2021 and December 31, 2020, (iv) the Condensed Consolidated Statements of Cash Flows for the nine months ended October 3, 2021 and September 27, 2020, (v) the Condensed Consolidated Statements of Changes in Equity for the three and nine months ended October 3, 2021 and September 27, 2020 and (vi) Notes to Condensed Consolidated Financial Statements.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

Cummins Inc.

Date: November 2, 2021

By: /s/ MARK A. SMITH

Mark A. Smith
Vice President and Chief Financial Officer

Vice President and Chief Financial Officer (Principal Financial Officer)

By: /s/ CHRISTOPHER C. CLULOW

Christopher C. Clulow Vice President-Controller (Principal Accounting Officer)

Certification

- I, N. Thomas Linebarger, certify that:
- 1. I have reviewed this report on Form 10-Q of Cummins Inc.;
- 2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: November 2, 2021

/s/ N. THOMAS LINEBARGER

N. Thomas Linebarger Chairman and Chief Executive Officer

Certification

I, Mark A. Smith, certify that:

- 1. I have reviewed this report on Form 10-Q of Cummins Inc.;
- 2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: November 2, 2021

/s/ MARK A. SMITH

Mark A. Smith

Vice President and Chief Financial Officer

Cummins Inc.

CERTIFICATION PURSUANT TO

18 U.S.C. SECTION 1350,

AS ADOPTED PURSUANT TO SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002

In connection with the Quarterly Report of Cummins Inc. (the "Company") on Form 10-Q for the period ended October 3, 2021, as filed with the Securities and Exchange Commission on the date hereof (the "Report"), each of the undersigned officers of the Company, certify, pursuant to 18 U.S.C. ss. 1350, as adopted pursuant to ss. 906 of the Sarbanes-Oxley Act of 2002, that to the best of such officer's knowledge:

- (1) The Report fully complies with the requirements of section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
- (2) The information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company.

November 2, 2021 /s/ N. THOMAS LINEBARGER

N. Thomas Linebarger

Chairman and Chief Executive Officer

November 2, 2021 /s/ MARK A. SMITH

Mark A. Smith

Vice President and Chief Financial Officer