SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 11-K

ANNUAL REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the Fiscal Year Ended December 31, 1996

CUMMINS ENGINE COMPANY, INC. (Name of issuer of the securities held pursuant to the plan)

Commission File Number 1-4949.

Incorporated in the State of Indiana \$I.R.S.\$ Employer Identification \$No.\$ 35-0257090

500 Jackson Street, Box 3005, Columbus, Indiana 47202-3005 (Address of Principal Executive Office)

Telephone Number: (812) 377-5000

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
FINANCIAL STATEMENTS
AS OF DECEMBER 31, 1996 AND 1995
TOGETHER WITH AUDITORS' REPORT
(Full title of the plan)

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
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To the Pension Policy Committee of Cummins Engine Company, Inc.:

We have audited the accompanying combining statements of net assets by plan and by fund, of the CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND SAVINGS PLANS (the Plans) as of December 31, 1996 and 1995, and the related statements of changes in net assets by plan and by fund, for the years ended December 31, 1996 and 1995. These financial statements and the schedules referred to below are the responsibility of the Plans' management. Our responsibility is to express an opinion on these financial statements and schedules based on our audits.

We conducted our audits in accordance with generally accepted auditing standards. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the net assets of the Plans as of December 31, 1996 and 1995, and the changes in the net assets for the years ended December 31, 1996 and 1995, in conformity with generally accepted accounting principles.

Our audits were performed for the purpose of forming an opinion on the basic financial statements taken as a whole. The supplemental schedules of assets held for investment purposes, reportable transactions, matching contribution formulas, employee locations by plan, and loans or fixed income obligations are presented for the purpose of additional analysis and are not a required part of the basic financial statements but are supplementary information required by the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974. The Fund Information in the statement of net assets and the statement of changes in net assets is presented for purposes of additional analysis rather than to present the net assets and changes in net assets available for plan benefits of each fund. The supplemental schedules and Fund Information have been subjected to the auditing procedures applied in the audits of the basic financial statements and, in our opinion, are fairly stated in all material respects in relation to the basic financial statements taken as a whole.

ARTHUR ANDERSEN LLP

Chicago, Illinois June 20, 1997.

Cummins Engine Company, Inc.

Vanguard Wellington Fund

Fixed Income Fund

5,920 227,022

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF NET ASSETS BY PLAN
DECEMBER 31, 1996
(stated in OOO's)

89,808 111,753

49,591

19,473

24,290

68

74

<TABLE>

<caption></caption>	Salaried	Dangaining	0222	Lubricon
CDC TOTAL	Salafied	Bargaining	Onan	LUDITCON
<pre> <s> <c> < C> Assets</c></s></pre>	<c></c>	<c></c>	<c></c>	<c></c>
Cash and investments:				
The Northern Trust Company Short-Term Investment Fund S - S 1 134	\$ 1,134	\$ -	\$ -	\$ -

77,360

4,352 155,667				
	45,475	17,367	13,167	91
Vanguard Index Trust Fund	53,581	23,567	15,973	105
3,323 96,549 Vanguard Explorer Fund	9,192	2,262	2,179	43
411 14,087 Vanguard International Fund 312 9,943	6,971	1,335	1,292	33
Cummins Engine Company, Inc. Common Stock 858 120,831	111,725	5,847	2,383	18
Participant Loans 954 12,712	5,919	4,084	1,734	21
Total cash and investments 19,312 717,227	401,165	215,806	80,491	453
Receivables:				
Employer contributions	3,555	1,332	262	21
562 5,732 Employee contributions	1,411	1,384	436	3
239 3,473 Employee loan repayments	274	208	85	1
65 633 Accrued interest 4	4	-	-	-
Total receivables 866 9,842	5,244	2,924	783	25
Total assets 20,178 727,069	406,409	218,730	81,274	478
Liabilities				
Interest payable	2,888	-	-	-
2,888 Note payable - ESOP 66,550	66 , 550	-	-	-
Total liabilities 69,438	69 , 438	-	-	-
Net Assets \$20,178 \$657,631	\$336,971	\$218,730	\$81,274	\$478

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF NET ASSETS BY PLAN
DECEMBER 31, 1995
(stated in OOO's)

<TABLE>

<caption< th=""><th>N></th><th>G = 1 = i = -1</th><th>Dii</th><th>0</th><th>T 1</th></caption<>	N>	G = 1 = i = -1	Dii	0	T 1
CDC	TOTAL	Salaried	Bargaining	Onan	Lubricon
<s></s>			<c></c>		<c></c>
<c> Assets</c>	<c></c>				

Cash and investments:

The Northern Trust Company

Short-Term Investment Fund \$ - \$ 1,156	\$ 1,156	\$ -	\$ -	\$ -
Cummins Engine Company, Inc. Fixed Income Fund	89,546	110,828	19,251	82
5,104 224,811 Vanguard Wellington Fund	67,646	40,998	21,159	103
3,716 133,622 Vanguard U.S. Growth Fund	31,366	10,322	9,393	74
2,218 53,373 Vanguard Index Trust Fund 2,593 69,935	39,208	16,324	11,728	82
Vanguard Explorer Fund 271 9,166	5,911	1,727	1,238	19
Vanguard International Fund 178 7,939	5,396	1,221	1,098	46
Cummins Engine Company, Inc. Common Stock 1,193 105,565	94,522	7,356	2,480	14
Participant Loans 897 11,578	5,439	3,587	1,632	23
Total cash and investments 16,170 617,145	340,190	192,363	67 , 979	443
Receivables:				
Employer contributions 575 5,857	3,528	1,454	280	2.0
575 5,857 Employee contributions 248 4,126	1,758	1,485	631	4
Employee loan repayments 70 743	319	216	136	2
Accrued interest - 4	4	-	-	-
Total receivables 893 10,730	5,609	3,155	1,047	26
Total assets 17,063 627,875	345,799	195,518	69,026	469
Liabilities				
Interest payable	2,953	-	-	-
2,953 Note payable - ESOP 68,050	68 , 050	-	-	-
Total liabilities 71,003	71,003			-
Net Assets \$17,063 \$556,872	\$274 , 796	\$195,518	\$69,026	\$469

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF CHANGES IN NET ASSETS BY PLAN
DECEMBER 31, 1996
(stated in OOO's)

Salaried Bargaining

Onan

<TABLE>

<CAPTION>

<C> <C>

Net Assets - beginning of year \$469 \$17,063 \$556,872	\$274 , 796	\$195 , 518	\$69,026
Investment income: Fund investment income	39,001	23,366	11,144
68 2,551 76,130 Interest income	26	-	-
26 Dividend income 2,252	2 , 252	-	-
Net realized & unrealized depreciation in the value of investments 20,256	20,256	_	
Total investment income 68 2,551 98,664	61,535	23 , 366	11,144
Less: investment advisory expense	44	-	-
44 interest expense 5,777	5 , 777	-	-
Net investment income	55,714	23 366	11,144
68 2,551 92,843			
Contributions: Employer 21 564 7,539	5,342	1,346	266
Employee 46 2,161 41,658	19,798	13,885	5,768
Rollover - 44 1,050	779	34	193
Total contributions 67 2,769 50,247	25 , 919	15,265	6,227
Participant withdrawals (126) (2,147) (42,331)	(19,649)	(15,218)	(5,191)
<pre>Inter-plan transfers (58) -</pre>	191	(201)	68
Net assets - end of year \$478 \$20,178 \$657,631	\$336,971	\$218,730	\$81,274

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND SAVINGS PLANS COMBINING STATEMENTS OF CHANGES IN NET ASSETS BY PLAN DECEMBER 31, 1995

(stated in 000's)

<TABLE>

<caption></caption>			Salaried	Bargaining	Onan	
Lubricon	CDC	TOTAL	Dararrea	Dargarning	Onan	
<s></s>			<c></c>	<c></c>	<c></c>	<c></c>
<c> ·</c>	<c></c>					
Net Assets	_		\$238,898	\$167 , 221	\$54,262	
\$369 \$	13,892 \$4	74,642				

Investment income: Fund investment income 79 2,290 76,847	39 , 792	22,889	11,797
Interest income 28	28	-	-
Dividend income 2,287	2,287	-	_
Net realized & unrealized depreciation in the value of investments (18,865)	(18,865)	-	-
Total investment income 79 2,290 60,297	23,242	22 , 889	11,797
Less: investment advisory expense 2 101	70	25	4
interest expense	5,907	-	-
Net investment income 79 2,288 54,289	17,265	22,864	11,793
Contributions: Employer	5,390	1,462	286
20 592 7,750 Employee	21,602	13,946	5,903
59 2,213 43,723 Rollover - 23 1,246	1,029	88	106
, ,			
Total contributions 79 2,828 52,719	28,021	15 , 496	6,295
Participant withdrawals (57) (1,554) (24,778)	(9 , 896)	(10,006)	(3,265)
<pre>Inter-plan transfers (1) (391) -</pre>	508	(57)	(59)
Net assets - end of year \$469 \$17,063 \$556,872	\$274,796	\$195 , 518	\$69,026

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF NET ASSETS BY FUND
DECEMBER 31, 1996
(stated in OOO's)

<CAPTION>

Non-

Participant

Directed

Participant Directed

				Fixed		U.S.	Index	Explorer
Cummins		Loan		Income	Wellington	Growth	Fund	Fund
Intl.	Stock	ESOP	Fund	Total	ozzzingcon	01011011	1 4114	1 4114
<s></s>				<c></c>	<c></c>	<c></c>	<c></c>	<c></c>

Cash and investments:

The Northern Trust Compa Short-Term Investment F	. i i y						
- \$ - \$ 1,134 \$	'und - \$	\$ - \$ 1,134	\$ -	\$ -	\$ -	\$ -	
Cummins Engine Company, Fixed Income Fund	Inc.	227,022	-	-	-	-	
Vanguard Wellington Fund	 	227,022 - 155,667	155 , 667	-	-	-	
Vanguard U.S. Growth Fun	.d _	79,282	-	79 , 282	-	-	
Vanguard Index Trust Fun	.d _	96,549	-	-	96 , 549	-	
Vanguard Explorer Fund	_	14,087	-	-	-	14,087	
Vanguard International F ,943 Cummins Engine Company,	-	9,943	-	-	-	-	
Common Stock		- 120,831	-	-	-	-	
Participant Loans	2 , 712	- 12 , 712	-	-	-	-	
Cotal cash and investment 0,943 18,136 103,829		227,022 717,227	155 , 667	79 , 282	96,549	14,087	
Receivables:							
Employer contributions		1,037	500	303	350	58	
78 3,365 Employee contributions 9 100 -	_	5,732 1,126 3,473	838	555	646	129	
Employee loan repayments	_	209	155	102	112	18	
Accrued interest - 4	-	4	-	-		-	
Cotal receivables 31 204 3,369		2,372 9,842	1,493	960	1,108	205	
·							
Cotal assets .0,074 18,340 107,198	12,712	229,394 2 727,069	157,160	80,242	97,657	14,292	
riabilities							
Interest payable	_	- 2,888	-	-	-	-	
Note payable - ESOP - 66,550	-	66,550	-	-	-	-	
Cotal liabilities - 69,438	-	- 69,438	-	-	-	-	
		\$229,394	\$157,160	\$80,242	\$97,657	\$14,292	

The accompanying notes and schedules are an integral part of these statements.

<CAPTION>

Non-

Participant

Directed

Participant Directed

		T 0 =		Fixed		U.S.	Index	Explorer
Cummins Intl.	Stock	Loan ESOP	Fund	Income Total	Wellington	Growth	Fund	Fund
<s> <c> Assets</c></s>	<c></c>		<c></c>	<c></c>	<c></c>			<c></c>
	d investm	nents:	ny					
- \$	- \$	restment F 1,156 \$ Company,	- :	\$ - \$ 1,156	\$ -	\$ -	\$ -	\$ -
_	Income E - d Wellir	Fund - ngton Fund	-	224,811 224,811	- 133 , 622	-	_	_
-	-	- Growth Fun	-	133,622	-	53 , 373	_	_
- Vanguar	d Index	- Trust Fun	- d	53 , 373 -	-	-	69 , 935	-
- Vanguar	- rd Explor	- rer Fund	-	69,935	-	-	-	9,166
,939	-	- national F -	-	9,166 - 7,939	-	-	-	-
Common	n Stock	Company, 34,197		- 105,565	-	-	-	-
Partici -	pant Loa -		1,578	- 11 , 578	-	-	-	-
				224,811 617,145		53,373	69,935	9,166
, 939	21,368					53,373	69 , 935	9,166
,939 eceivab	21,368 ples:	85,353		617,145				
.939 eceivab Employe Employe	21,368 coles: er contri 93 3 ee contri 154	85,353 abutions 3,313 abutions	11,578	617,145	524	266 554	307	
,939 eceivab Employe Employe 9 Employe 4	21,368 poles: er contri 93 3 ee contri 154 ee loan r 36	85,353 abutions 3,313 butions cepayments	11,578	1,269 5,857 1,473	524	266	307	45
eceivab Employe 0 Employe 09 Employe	21,368 poles: er contri 93 3 ee contri 154 ee loan n	85,353 abutions 3,313 butions cepayments	11,578	1,269 5,857 1,473 4,126 269	524	266 554	307	45 126
eceivab Employe) Employe)9 Employe 4 Accrued	21,368 poles: er contri 93 3 ee contri 154 ee loan r 36	85,353 Libutions 3,313 Libutions cepayments 4	11,578	1,269 5,857 1,473 4,126 269 743	524	266 554 100	307 677 127	45 126 15 -
eceival Employe) Employe 9 Employe 1 Accrued	21,368 ples: er contri 93 3 ee contri 154 ee loan r 36 di interes 283	85,353 Libutions 3,313 Libutions cepayments 4	- - - - -	1,269 5,857 1,473 4,126 269 743 4	524 1,033 182 - 1,739	266 554 100 - - 920	307 677 127 - 1,111	45 126 15 - 186
,939 ecceivab Employe) Employe) Employe 4 Accrued - btal re 63 btal as ,102	21,368 ples: er contri 93 3 ee contri 154 ee loan r 36 d interes 283 ssets 21,651	abutions 3,313 butions cepayments 4 as 3,317	- - - - -	1,269 5,857 1,473 4,126 269 743 4 3,011 10,730 227,822	524 1,033 182 - 1,739	266 554 100 - - 920	307 677 127 - 1,111	45 126 15 - 186
eceivale Employee) Employee) Employee 1 Accrued – Otal ref 53 Otal as 102 Enteres	21,368 ples: er contri 93 3 ee contri 154 ee loan r 36 d interes 283 ssets 21,651 ties st payabl	85,353 Libutions 3,313 Libutions cepayments 4 28 3,317 88,670	- - - - -	1,269 5,857 1,473 4,126 269 743 4 3,011 10,730 227,822 627,875	524 1,033 182 - 1,739	266 554 100 - - 920	307 677 127 - 1,111	45 126 15 - 186
,939 ecceivab Employe 0 Employe 4 Accrued - otal re 63 otal as ,102 iabilit	21,368 ples: er contri 93 3 ee contri 154 ee loan r 36 d interes 283 ssets 21,651 ties st payabl	85,353 abutions 3,313 butions cepayments 4 as 3,317 88,670 Le 2,953 ESOP	- - - - -	1,269 5,857 1,473 4,126 269 743 4 3,011 10,730 227,822	524 1,033 182 - 1,739	266 554 100 - - 920	307 677 127 - 1,111	45 126 15 - 186

Net Assets \$227,822 \$135,361 \$54,293 \$71,046 \$9,352 \$8,102 \$21,651 \$17,667 \$11,578 \$556,872

The accompanying notes and schedules are an integral part of these statements.

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF CHANGES IN NET ASSETS BY FUND
DECEMBER 31, 1996
(stated in OOO's)

<CAPTION>

Non-

Participant

Directed

Participant Directed

\$

				Fixed		U.S.		
Cummins		Loan		_			_ ,	_ ,
Intl.	Stock	ESOP	Fund	Income Total	Wellington	Growth	Index	Explore
<s></s>	<c></c>			<c></c>		<c></c>	<c></c>	<c></c>
Net Ass	ets - beg	ginning of	year		\$135 , 361	\$54,293	\$71,046	\$9 , 352
Fund :		nt income -		14,358 76,130		15 , 259	17,404	1,357
 Divid	- end incom -	26 ne	-	26 - 2,252	-	-	-	-
Net re	ealized a eciation nvestment	and unreal in the va	ized lue	-				
	nvestment 5,119 2	income 22,534	-	14,358 98,664	21,729	15,259	17,404	1,357
	- nterest e		expense - -	44	-	-	-	-
	estment i		-	14,358 92,843	21,729	15,259	17,404	1,357
Emplo	utions: yer 80 5			1,080 7,539	<u> </u>	303	350	58
Emplo	yee			13,169		6,426	7,533	1,657
Rollo 83		-	-	41,658 207 1,050	182	192	265	91
	ontributi	ions 5,126		14,456 50,247		6,921	8,148	1,806

Participant loan repayments 180 364 - (8,144)	2,751 -	1,971	1,229	1,405	244
Inter-fund transfers 389 (8,556)	(7,367)	(470)	8,234	5,399	2 , 371
Payments: Participant withdrawals (644) (1,264) (1,746) - Participant loan withdrawals (145) (520) - 9,278	(42,331)				
Total payments (789) (1,784) (1,746) 9,278		(12, 387)	(5,694)	(5,745)	(838)
Net assets - end of year \$10,074 \$18,340 \$37,760 \$12,73	\$229,394		\$80,242	\$97,657	\$14,292

</TABLE> <TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
COMBINING STATEMENTS OF CHANGES IN NET ASSETS BY FUND
DECEMBER 31, 1995
(stated in OOO's)

<CAPTION>

Non-

Participant

Directed

Participant Directed

				Fixed		U.S.		
Cummins		Loan				_		_
Intl.	Stock	ESOP	Fund	Income Total	Wellington	Growth	Index	Explorer
<s></s>				<c></c>		<c></c>	<c></c>	<c></c>
<c></c>	<c></c>	<c></c>	<c></c>	<c></c>				
				\$214,951 69 \$474,6	\$ 99,306	\$31,985	\$44,135	\$4,134
			(loss) -	15,416 76,847	31,854	13,383	17,250	1,429
Intere	est incom			-	-	-	-	-
 Net re	ealized a	2 , 287 nd unreal		28 - 2,287	-	-	-	-
_	nvestment			- (18,865)	-	-	-	-
					21 054	10 000	17 050	1 400
	nvestment 3,255) (1	income (6,550)	(loss) -	15,416 60,297	31,854	13,383	17 , 250	1,429
770 (3	3,255) (1	6,550)	_		31,854	13,383	17,250	1 , 429

Net investment income (loss) 770 (3,255) (22,507) -	15,365 54,289	31,854	13,383	17,250	1,429
Contributions: Employer 40 96 5,157	1,309 7,750 16,125 43,723 254 1,246	526 10,654 262	268 5,579 235	6,694	45 1,175 68
Total contributions 1,591 2,177 5,157 -	17,688 52,719	11,442	6,082	7,294	1,288
Participant loan repayments 204 461 - (7,727)	2,994	1,835	945	1,137	151
Inter-fund transfers (4,420) 1,382 -	(6 , 077)	(2,427)	4,462	4,288	2 , 792
Payments: Participant withdrawals (361) (887) (936) - Participant loan withdrawals (193) (525) - 7,936	(13,912) (24,778) (3,187)	(4,811)	(1,651)	(1,922)	(298)
Total payments (loss) (554) (1,412) (936) 7,936	(17,099) (24,778)	(6,649)	(2,564)	(3,058)	(442)
Net assets - end of year 8,102 \$21,651 \$17,667 \$11,578		\$135 , 361	\$54 , 293	\$71 , 046	\$9 , 352

\$

</TABLE>

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES
RETIREMENT AND SAVINGS PLANS
NOTES TO FINANCIAL STATEMENTS
DECEMBER 31, 1996 AND 1995

1. SUMMARY OF THE PLAN

The Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plans (the Plan or the Plans) are defined contribution plans that cover five employee groups, as described in Note 2. Participants have the opportunity to make pre-tax and after-tax contributions to the plan and can choose from seven different investment options. Investment options and details of the plans are described in Note 2 and Note 3.

2. SUMMARY OF ACCOUNTING POLICIES

Basis of Combination

The Combining Statements of Net Assets and Changes in Net Assets reflect the financial activity of the Retirement and Savings Plans of Cummins Engine Company, Inc. (the Company) and certain subsidiary companies (the Companies). These Plans include:

Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plan for Salaried and Non-Bargaining Hourly Employees (Salaried Plan)

Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plan for Bargaining Unit Employees (Bargaining Plan)

Cummins Engine Company, Inc. Retirement and Savings Plan for Onan Corporation Employees (Onan Plan)

Cummins Engine Company, Inc. Retirement and Savings Plan for Lubricant Consultants, Inc. Employees (Lubricon Plan)

Cummins Engine Company, Inc. Retirement and Savings Plan for Consolidated Diesel Company Employees (CDC Plan)

Trust Arrangements

A single trust arrangement is maintained with the Trustee for the administration of the primary investments in the Plans; however, a separate trust arrangement was maintained with The Northern Trust Company for the Employee Stock Ownership (ESOP) portion of the Plans (as described in Note 3). Effective February 1997, Vanguard Fiduciary Trust Company assumed responsibility for the ESOP trust.

Accounting Method

Accounting records are maintained by the Trustee on a modified cash basis. All material adjustments have been made to present the financial statements under the accrual basis of accounting as required by generally accepted accounting principles.

All investments included in the Combining Statements of Net Assets and Schedule I and the investment related income included in the Combining Statements of Changes in Net Assets reflect amounts obtained from and certified by the respective trustees as being complete and accurate.

Investments

Investments held by the Trust are stated at market value except for its investment contracts which are stated at contract value and changes in market value are reflected in Fund investment income (loss). Quoted market prices are used to value investments.

The Fixed Income Fund consists primarily of insurance contracts and bank investment contracts with various insurance companies. The insurance companies maintain investment accounts for each contract. The accounts are credited with earnings on the underlying investments at interest rates ranging from 4.95% to 9.27% for both 1995 and 1996 and charged for withdrawals and administrative expenses by the insurance companies. The contracts are included in the financial statements at contract value, which approximates fair value as reported to the Plan by the investment administrator. Contract values represent contributions made under the contracts, plus earnings, less Plan withdrawals and administrative expenses. The crediting interest rate is based on an agreed upon formula with the issuer.

Assets of the Trust are segregated into seven investment funds: the Cummins Engine Company, Inc. Fixed Income Fund, the Wellington Fund, the Vanguard U.S. Growth Fund, the Vanguard Institutional Index Fund, the Vanguard Explorer Fund, the Vanguard International Fund, and the Cummins Common Stock Fund. Maintenance of separate funds provides investment alternatives to participants in the Plans; the allocation of investments between the funds is at the direction of participants.

Like all the other investment alternatives, the Cummins Common Stock Fund is valued in units. The net asset value per unit fluctuates on a daily basis with the change in the price of Cummins Stock. At December 31, 1996 there were a total of 2,056,000 units and a net asset value of \$18,340,000.

The assets of the Fixed Income Fund consist primarily of insurance and bank investment contracts. The Wellington Fund consists primarily of equity, fixed income, and cash equivalent marketable securities. The Vanguard U.S. Growth Fund consists primarily of long-term domestic and foreign capital growth stock. The Vanguard Institutional Index Fund consists primarily of equity and cash equivalent marketable securities whose investment results should correspond to the performance of the Standard & Poor's 500 Composite Stock Price (S & P 500) Index. The Explorer Fund consists of common stocks of small companies with favorable prospects for above-average growth in market value. The International Fund consists of a broadly diversified portfolio of non-U.S. equity securities selected on the basis of relative value. The Cummins Common Stock Fund consists of investments in Company common stock. The ESOP Fund consists of matching contributions in the form of common stock for certain plans.

Effective January 1996, the Vanguard Institutional Index Fund replaced Vanguard Index Trust-500 Fund.

Net investment income (loss) of each fund is allocated to each Plan based on the relationship of each Plan's investment in the fund to the total investment in the fund. Net investment income (loss) is likewise allocated to participants based on the relationship of participant account balances in each fund to the total balance in each fund.

Participant Loans

The Plans permit participants to borrow portions of their accounts subject to Department of Labor regulations. Participants may take out loans limited to the lessor of \$50,000 or 50 percent of the present value of their accounts (excluding ESOP accounts) over a period not to exceed 54 months. The annual interest rate is the Prime Rate, as quoted in the Wall Street Journal, plus 1 percent. The amount used to secure a loan is 50 percent of the participant's account balance.

Participant loan activity is reported in the Combining Statements of Net Assets and Changes in Net Assets by Fund in the Loan Fund.

Administrative Expenses and Investment Advisory Fees

Administrative expenses such as record keeping fees are paid by the Companies. Investment advisory fees for portfolio management of Vanguard Funds are paid directly from fund earnings. Investment advisory fees for the Fixed Income Fund are paid directly from the fund. The trust agreement entitles the Trustee to receive reasonable compensation for services rendered and expenses incurred in the administration and execution of the Plans.

3. DESCRIPTION OF THE PLANS

Participation

Substantially all full-time, domestic employees of the Company and designated subsidiaries are eligible to participate in one of the Plans no later than the first day of the month following the 60th day after date of employment. Nonresident aliens employed by the Company or a foreign subsidiary are eligible to participate if the Company owns at least 80 percent of the foreign subsidiary's common stock.

The Plans encourage voluntary savings through regular payroll deductions. Subject to limitations contained in the Internal Revenue Code and Regulations, participants may contribute up to 15 percent of gross pay (10 percent with respect to certain highly compensated participants) as pretax contributions, and 10 percent of gross pay as after-tax contributions (not to exceed 20% in total). In addition, participants are permitted to make voluntary additional after-tax contributions once each year.

At the end of each Plan year, the Companies make matching contributions for each participant's pre-tax and after-tax contributions that remain in the Plans at the end of the Plan year. The formulas for these matches, as set forth in the Plans, vary for each Company (see Schedule III). Certain groups of participants receive cash matches and other groups participate in the ESOP (as described below) and receive matching contributions in the form of Company common stock. All matching cash contributions, ESOP shares, and earnings thereon are immediately vested and nonforfeitable.

In July 1989, the Company established the ESOP Trust and sold 2,362,206 shares of its common stock at \$31.75 per share (amounts reflect two-for-one common stock split) to the ESOP Trust in exchange for a \$75 million promissory note (the Note) secured by the shares. In December 1990, the ESOP Trust prepaid its then-current indebtedness to the Company with proceeds from the issuance of \$72,750,000 of 8.76 percent ESOP Notes due 1998 and guaranteed by the Company (see Note 6). The arrangement requires the Companies to contribute an aggregate annual amount to the ESOP Trust equal to the annual principal and interest payable under the terms of the Note after application of dividends paid on shares held in the ESOP Trust. As the ESOP Trust's indebtedness is repaid from these sources of funds, shares are allocated to the accounts of participants in the ESOP in relative proportion to each participant's contributions to the Plans as well as dividends received on shares previously allocated to the participant's account in the ESOP Trust. As of December 31, 1996, 897,070 shares were allocated and 1,465,136 remain unallocated in the ESOP Trust.

Participant and Company cash matching contributions are deposited in the Trust and then invested in the seven investment funds in accordance $\frac{1}{2}$

with participant elections. Account balances and contributions can be invested in one or more of the seven investment funds in multiples of 1 percent. Investment direction can be changed daily with a limit of two times per month. Until February 3, 1997, common stock account balances in the ESOP account could not be redirected. As of February 3, 1997, participants 55 years of age or older are able to diversify their stock account balances in the ESOP account into the other RSP investment options. Investment experience is allocated to participant accounts on a daily

Participant Withdrawals

Participants are permitted to withdraw their after-tax contributions, the Company cash matching contributions (after remaining in the account for two full plan years) and accumulated earnings thereon. Participants are also permitted to take out loans (see Note 2). In the event of financial hardship, participants are permitted to withdraw pre-tax contributions and accumulated earnings thereon. Each hardship withdrawal request, including proof of financial hardship, is reviewed individually by the Plans' Administrator. In-service withdrawals from the ESOP account are prohibited.

Plan Payouts

Upon termination of employment, immediate distribution is made to those participants with account balances less than or equal to \$3,500. Terminating participants with account balances greater than \$3,500 must consent to any payment prior to the attainment of age 70 1/2. Participants who do not consent to immediate distribution may subsequently elect in writing to begin receiving benefits as soon as is practical, provided that in any event the distribution commences no later than April 1 of the Plan year following the Plan year in which age 70 1/2 occurs. Account balances remaining in the Plans will continue to share in the earnings of the investments prior to distribution. Distributions from the ESOP portion of the Plans are in whole shares of stock allocated to participant accounts, with cash for partial shares unless participants elect to receive the entire distribution in cash at current market value.

4. PLAN AMENDMENTS

Effective January 1, 1995, the after-tax match for DWU-CMEP employees (Bargaining Plan) was replaced by a pre-tax match of \$1 for every \$1 contributed up to 2\$ of gross pay and \$.25 for every \$1 contributed up to the next 4\$ of gross pay.

Effective January 1, 1996, the after-tax match for OCU employees hired after June 19, 1990 and OCU-CMEP employees (Bargaining Plan) was replaced by a pre-tax match of 1 for every 1 contributed up to 2 of gross pay and 2 for every 1 contributed up to the next 1

Effective January 1, 1997, the pre- and after-tax matches for Salaried and Nonbargaining Hourly and Consolidated Diesel Company (CDC) was replaced by a pre-tax match of \$.50 for every \$1 contributed up to 6% of gross pay. However, hourly employees meeting certain criteria at Jamestown, Charleston and CDC had the option of adopting the above mentioned amendment or remaining with the old plan.

5. TAX STATUS

The Internal Revenue Service issued determination letters stating that the Plans were qualified in accordance with applicable plan design requirements as of their dates. In the opinion of the Plan Administrator and Internal Tax Counsel, the Plans are currently designed and continue to operate in a manner that qualifies them under Internal Revenue Code (IRC) Section 401(a) and, therefore, are exempt from income taxes under the provisions of IRC Section 501(a). Accordingly, no provision for Federal income taxes has been made.

6. LONG-TERM DEBT

The ESOP Trust has issued \$72,750,000 of ESOP Notes due in 1998 with an annual interest rate of 8.76 percent payable semi-annually to the Note holders (see Note 3). Effective January 1, 1993, the interest rate on the notes was reduced to 8.68 percent due to a tax law change. Principal payments of \$1.6 million and \$1.7 million are due in 1997, and 1998 respectively. The final principal payment, \$63.3 million, is due on July 15, 1998.

7. PARTIES-IN-INTEREST AND REPORTABLE TRANSACTIONS

Party-in-interest transactions during the plan year ended December 31, 1996 are included in Schedules I and II of these statements.

Reportable transactions during the plan year ended December 31, 1996 are included in Schedule II of these statements.

SCHEDULE I

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND SAVINGS PLANS EIN 35-0257090

ITEM 27 A: SCHEDULE OF ASSETS HELD FOR INVESTMENT PURPOSES AS OF DECEMBER 31, 1996

(cost and market value amounts stated in 000's)

ISSUER/DESCRIPTION	COST	MARKET VALUE
Salaried:		
The Northern Trust Company		
Short-Term Investment Fund Cummins Engine Company, Inc.	\$ 1,134	\$ 1,134
Fixed Income Fund****	89,808	89,808
Vanguard Wellington Fund***	62,735	77,360
Vanguard U.S. Growth Fund***	35,396	45,475
Vanguard Index Trust Fund***	45,273	53,581
Vanguard Explorer Fund***	8 , 778	9,192
Vanguard International Fund*** Cummins Engine Company, Inc. Common Stock***	7,913 79,698	6,971 111,725
	5,919	5,919
Participant Loans (7.0%-10.0%)		
	\$336,653	\$401,165
Bargaining:		
The Northern Trust Company Short-Term Investment Fund	\$ -	\$ -
Cummins Engine Company, Inc.		
Fixed Income Fund****	111,753	111,753
Vanguard Wellington Fund*** Vanguard U.S. Growth Fund***	40,215	49,591 17,367
Vanguard Index Trust Fund***	13,518 19,913	23,567
Vanguard Explorer Fund***	2,160	2,262
Vanguard International Fund*** Cummins Engine Company, Inc.	1,515	1,335
Common Stock***	4,171	5,847
Participant Loans (7.0%-10.0%)	4,084	4,084
	\$197,330	\$215,806
Onan:		
The Northern Trust Company		
Short-Term Investment Fund	\$ -	\$ -
Cummins Engine Company, Inc.	19,473	10 173
Fixed Income Fund**** Vanguard Wellington Fund***	19,473	19,473 24,290
Vanguard U.S. Growth Fund***	10,249	13,167
Vanguard Index Trust Fund***	13,496	15,973
Vanguard Explorer Fund***	2,081	2,179
Vanguard International Fund*** Cummins Engine Company, Inc.	1,466	1,292
Common Stock***	1,700	2,383
Participant Loans (7.0%-10.0%)	1,734	1,734
	\$ 69,897	\$ 80,491
Lubricon:		
The Northern Trust Company Short-Term Investment Fund Cummins Engine Company, Inc.	\$ -	\$ -

Fixed Income Fund**** Vanguard Wellington Fund*** Vanguard U.S. Growth Fund*** Vanguard Index Trust Fund*** Vanguard Explorer Fund*** Vanguard International Fund*** Cummins Engine Company, Inc.	67 60 71 89 41 38	68 74 91 105 43 33
Common Stock***	12	18
Participant Loans (7.0%-10.0%)	21	21
	\$ 401	\$ 453
CDC:		
The Northern Trust Company Short-Term Investment Fund Cummins Engine Company, Inc.	\$ -	\$ -
Fixed Income Fund**** Vanguard Wellington Fund*** Vanguard U.S. Growth Fund***	5,921 3,529 2,477	5,920 4,352 3,182
Vanguard Index Trust Fund***	2,808	3,323 411
Vanguard Explorer Fund*** Vanguard International Fund*** Cummins Engine Company, Inc.	393 354	312
Common Stock***	612	858
Participant Loans (7.0%-10.0%)	954	954
	\$ 17,046	\$ 19,312
Total:		
The Northern Trust Company Short-Term Investment Fund Cummins Engine Company, Inc.	\$ 1,134	\$ 1,134
Fixed Income Fund****	227,022	227,022
Vanguard Wellington Fund***	126,237	155,667
Vanguard U.S. Growth Fund***	61,711	79,282
Vanguard Index Trust Fund*** Vanguard Explorer Fund***	81,578 13,453	96,549 14,087
Vanguard International Fund***	11,286	9,943
Cummins Engine Company, Inc.	·	•
Common Stock***	86,193	120,831
Participant Loans (7.0%-10.0%)	12,712	12 , 712
	\$621,326	\$717 , 227

*** Identifies known party-in-interest to the plan

****See detail of Cummins Engine Company, Inc. Fixed Income Fund following Schedule I.

Schedule I

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND INVESTMENT PLANS EIN 35-0257090

ITEM 27A: SCHEDULE OF ASSETS HELD FOR INVESTMENT PURPOSES AS OF DECEMBER 31, 1996

(cost and market value amounts stated in 000's)

SECURITY NAME UNDERLYING ASSET	RATE	MARKET VALUE AT 12/31/96
AIG 129128	7.12%	\$ 8,300
AIG 181758	4.95%	3,053
Canada Life P45735	5.90%	7,308
Deutschi Bank VG-CUM-1	6.34%	16,768
Harford Life GA-9650	5.43%	8 , 536
Metropolitan 13296	5.66%	6,341
Metropolitan 13753	6.93%	8 , 375
New York Life GA-06971	7.10%	5 , 957
New York Life GA-06971-002	7.32%	11,861
New York Life GA-30196	7.88%	12,865
New York Life GA-30196-002	7.35%	6,352

Principal 4-15203-1	7.75%	8,231
Principal 4-15203-2	7.86%	8,249
Principal 4-15203-3	7.30%	6,810
Prudential GA 5036-214	5.21%	4,696
Prudential GA 5036-216	7.26%	8,443
Rarobank CUM-118601	6.03%	5,039
Rarobank CUM-090501	6.17%	10,863
Rarobank CUM-049601	6.51%	10,432
Sun Life Canada S-0856-G	5.77%	9,914
Sun Life Canada S-0834-G	6.70%	13,082
Sun Life Canada S-0877-G	5.70%	6 , 070
Union DK Switzerland 2112	6.05%	13,226
VGI Money Market Prime	5.19%	26,328
Total		\$227 , 099
<table></table>		
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Schedule II

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND INVESTMENT PLANS SCHEDULE OF REPORTABLE TRANSACTIONS FOR THE YEAR ENDED DECEMBER 31, 1996 (amounts stated in 000's)

Par Value

<CAPTION>

Current Gain or Proceeds Value (Loss)	Number of Transactions	or Principal Amount	Purchased Cost	Sales
<s> <c> <c> In the second of t</c></c></s>	<c></c>	<c></c>	<c></c>	<c></c>
Vanguard Wellington Fund*** \$35,829 \$ -	150	N/A	\$35,829	\$
Vanguard Wellington Fund*** 23,284 4,581	167	N/A	18,703	
Vanguard World-U.S. Growth*** 27,741 -	196	N/A	27,741	
Vanguard World-U.S. Growth*** 11,312 - 2,882	118	N/A	8,430	
VMMR - Prime Portfolio*** - 53,456 -	118	N/A	53,456	
VMMR - Prime Portfolio*** 54,496	64	N/A	54,496	
Vanquard Index Trust 500*** 309 -	6	N/A	309	
Vanquard Index Trust 500*** 69,531 - 13,348	3	N/A	56,183	
Vanquard Institutional Index*** 91,909 -	169	N/A	91,909	
Vanquard Institutional Index*** 11,503 - 1,172	139	N/A	10,331	
Fixed Income Fund - 50,131 -	157	N/A	50,131	
Fixed Income Fund 47,988	170	N/A	47 , 988	

^{***}Identifies known party-in-interest to the plan

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND SAVINGS PLANS SCHEDULE OF MATCHING CONTRIBUTION FORMULAS AS OF DECEMBER 31, 1996

EMPLOYING COMPANY	LOC CODE	LOCATION NAME	CASH CONTRIBUTIONS	ESOP STOCK
Cummins Engine Company	110	Columbus Exempt	No	Yes(1)(2)
"	120	Columbus DWU	Yes(3)(4)	No
11	121	Walesboro DWU	Yes (15)	No
TI .	130	Columbus OCU	Yes(3)(4)	No
II.	131	OCU New Hires	Yes (15)	No
II.	132	Walesboro OCU	Yes (15)	No
"	133	OCU Levels 4 & 5	Yes (15)	No
"	135	Cols. Security	No	Yes(1)(2)
"	136	Cols Sec. New Hires	Yes(4)(5)	No
CADEC	190	CADEC	Yes(11)	No
Cummins Engine Company	200	CHS Mgmt. Services	No	Yes(1)(2)
Combustion Technologies	210	CTI Georgia	No	Yes(1)(2)
"	220	CTI Charleston	No	Yes(1)(2)
Cummins Engine Company	240	CHS Cylinder Head	No	Yes(1)(2)
"	250	CHS ReCon	No	Yes(1)(2)
"	260	CHS Engr Test Svcs.	No	Yes(1)(2)
"	291	Cummins Marine	No	Yes(1)(2)
"	300	Jamestown	No	Yes(1)(2)
"	301	JEP New Hires	Yes(5)(6)	No
Cummins Natural Gas Engines	390	Cummins Natural Gas	Yes(13)(14)	No
Cummins Americas, Inc.	400	Miami PDC	No	Yes(1)(2)
Atlas Crankshaft	500	Atlas Salaried	No	Yes(1)(2)
"	510	Atlas Union	Yes (16)	No
Onan Corporation	550	Onan-Multiple Loc.	Yes (9)	Yes(8)
"	551	Onan Huntsville	Yes (9)	Yes(8)
"	552	Onan OPE St. Peter	Yes(9)	Yes(8)
Fleetguard, Inc.	600	Fleetguard TN Salaried	No	Yes(1)(2)
"	610	Fleetguard Lake Mills Salaried	No	Yes(1)(2)
TI .	620	Fleetguard Lake Mills Hourly	No	Yes(1)(2)
Fleetquard, Inc.	630	Fleetquard TN Hourl	y Yes(10)	No
Lubricant Consultants	640	Lubricon	Yes (12)	No
Kuss	650	Kuss Salaried	No	Yes(1)(2)
Kuss	651	Kuss Union	No	Yes(1)(2)
Fleetguard, Inc.	655	Separation Tech.	No	Yes(1)(2)
Cummins Engine Company	700	DRC Salaried	No	Yes(1)(2)
*	720	DRC TN Union	Yes(11)	No
*	730	DRC LA Union	Yes (13)	No
*	740	DRC LA Union	Yes(13)	No
Cummins Diesel Intl.	810	CDIL	No	Yes(1)(2)
Cummins Engine Company	815	CKEC	No	Yes(1)(2)
Consolidated Diesel Co.	900	Consol. Diesel Co.	Yes(11)(7)	No
Holset Engr. Company	950	Holset Memphis	No	Yes(1)(2)
n	951	Holset CHS	No	Yes(1)(2)
"	952	Holset Air		
		Compressors	No	Yes(1)(2)

^{*}Participants at locations 720, 730 and 740 are not eligible to make Basic Savings Contributions.

Matching Contribution Legend

(1) ESOP Stock Contribution based on 50% of 1st 2% of pay contributed as a Pre-Tax Contribution.

- (2) ESOP Stock Contribution based on 50% of 1st \$900 of pay contributed as a Basic Savings Contribution.
- (3) Cash Contribution of 50% (up to a maximum of \$325) of 1st 2% of pay contributed as a Pre-tax Contribution.
- (4) Cash Contribution of 50% of the 1st \$900 of pay contributed as a Basic Savings Contribution.
- (5) Cash Contribution of \$325 per year to Pre-Tax Contribution account, regardless of \$ of pay contributed.
- (6) Cash Contribution of 100% on 1st \$450 of pay contributed as a Basic Savings Contribution.

- (7) Cash Contribution based on 50% (up to a maximum of \$900) on 1st \$1,800 of pay contributed as a Basic Savings Contribution.
- (8) ESOP Stock Contribution based on 100% of 1st \$250, 75% of next \$250, 50% of next \$1,000, and 25% of next \$1,000 (maximum stock match = \$1,187.50). NOTE: Applies to Pre-Tax Contributions.
- (9) Cash Contribution of 25% of the 1st \$1,000 of pay contributed as a Basic Savings Contribution.
- (10) Cash Contribution of 50% of the 1st 2% of pay contributed as a Pre-Tax Contribution with a minimum of \$200 if at least 2% is contributed.
- (11) Cash Contribution of 50% of 1st 2% of pay contributed as a Pre-Tax Contribution.
- (12) Cash Contribution of 100% of 1st 2.5% of pay contributed as a Pre-Tax Contribution.
- (13) Cash Contribution of 50% of 1st 4% of pay contributed as a Pre-Tax Contribution.
- (14) Discretionary Cash Contribution.
- (15) Cash Contribution of \$1 for \$1 up to 2% of gross pay; \$.25 on dollar up to next 4% of gross pay for pretax.
- (16) Cash Contribution of \$1 for \$1 up to 2% of gross pay contributed as a Pre-Tax Contribution.

Schedule IV

Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plans Employing Locations by Plan As of December 31, 1996

Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plan for Salaried and Non-Bargaining Hourly Employees

EIN # 35-0257090

Plan 020

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110	Columbus Exempt	400	Miami PDC
135	Columbus Security	500	Atlas Salaried
136	Columbus Security New Hires	600	Fleetguard TN Salaried
190	CADEC	610	Fleetguard Lake Mills Salaried
200	Charleston Management Svcs.	620	Fleetguard Lake Mills Hourly
210	CTI Georgia	650	Kuss Salaried
220	CTI Charleston	655	Separation Technologies
240	CHS Headline	700	DRC Salaried
250	CHS ReCon	810	CDIL
260	CHS Engr. Test Services	815	Cummins Komatsu
291	Cummins Marine	950	Holset Memphis
300	Jamestown	951	Holset Charleston
301	Jamestown New Hires	952	Holset Air Compressors
390	Cummins Natural Gas Engines		

Cummins Engine Company, Inc. Retirement and Savings Plan for Onan Corporation Employees ${\rm EIN} ~\#~41{-}0965373$ Plan 025

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550 Onan Multiple Locations 552 Onan OPE St. Peter 551 Onan Huntsville

Cummins Engine Company, Inc. Retirement and Savings Plan for Consolidated Diesel Company Employees

EIN # 56-1896727

Plan 020

Cummins Engine Company, Inc. Retirement and Savings Plan for Lubricant Consultants, Inc. Employees EIN # 22-2083361

Plan 020

640 Lubricon

Cummins Engine Company, Inc. and Affiliates Retirement and Savings Plan for
Bargaining Unit Employees

EIN # 35-0257090 Plan 030

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120	Columbus DWU	510	Atlas Union
121	Walesboro DWU	630	Fleetguard TN Hourly
130	Columbus OCU	651	Kuss Union
131	OCU New Hires	720	DRC TN Union
132	Walesboro OCU	730	DRC LA Union
133	OCU Levels 4 & 5	740	DRC LA Union

Schedule V

CUMMINS ENGINE COMPANY, INC. AND AFFILIATES RETIREMENT AND SAVINGS PLANS

EIN 35-0257090

ITEM 27B: SCHEDULE OF LOANS OR FIXED INCOME OBLIGATIONS
AS OF DECEMBER 31, 1996
(amounts stated in 000's)

	ORIGINAL AMOUNT OF	PRINCIPAL RECEIVED DURING	UNPAID PRINCIPAL	AMOUNT
PLAN	LOAN	THE YEAR	AT 12/31/96	OVERDUE
Salaried	\$183	\$27	\$106	\$16
Bargaining	148	15	94	12
Onan	27	3	12	3
CDC	17	5	11	1

Participants may borrow amounts contributed up to 50% of the participant's account balance, not to exceed \$50,000. Loans must be repaid at least quarterly over a period not to exceed five years. Interest rates vary depending upon the time the loans are requested. A collection policy has been implemented to tax all delinquent loans greater than 90 days past due as distributions to the participant.

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the trustees (or other persons who administer the employee benefit plan) have duly caused this annual report to be signed on its behalf by the undersigned hereunto duly authorized.

CUMMINS ENGINE COMPANY, INC.

RETIREMENT AND SAVINGS PLAN

(Name of Plan)

/s/ Carol K. Smalley

Ву

Carol K. Smalley Secretary - Pension Policy Committee

CONSENT OF INDEPENDENT PUBLIC ACCOUNTANTS

As independent public accountants, we hereby consent to the incorporation of our report dated June 20, 1996, included in this Form 11-K, into the Company's previously filed Registration Statement File Nos. 2-32091, 2-53247, 2-58696, 33-2161, 33-8842, 33-31095, 33-37690, 33-46096, 33-46097, 33-46098, 33-50665, 33-56115 and 33-32165.

ARTHUR ANDERSEN LLP

Chicago, Illinois June 20, 1997.